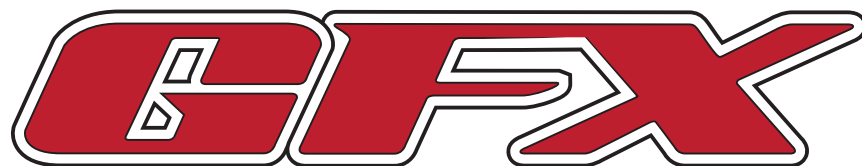


\$3.00



THE AUTO TRANSMISSION EXPERTS

ALLISON
Automatic Transmission
Kits and Components



YOUR DRIVETRAIN CONNECTION SINCE 1961

1000, 2000, 2400

GFX #	Description and application	Years	OEM/REF
Master Overhaul Kits (With Steels)			
2446MOK	1000/2000/2400 Allison (W/ Pistons)	00-05	N/A
2485MOK	1000/2000/2400 Allison (W/Out Pistons)	00-05	N/A
2503MOK	1000/2000/2400 Allison (W/ Pistons)	06-ON	N/A
2504MOK	1000/2000/2400 Allison (W/Out Pistons)	06-ON	N/A
Banner (Less Steels)			
2446BNK	1000/2000/2400 Allison (W/ Pistons)	00-05	N/A
2485BNK	1000/2000/2400 Allison (W/Out Pistons)	00-05	N/A
2503BNK	1000/2000/2400 Allison (W/ Pistons)	06-ON	N/A
2404BNK	1000/2000/2400 Allison (W/Out Pistons)	06-ON	N/A
Overhaul Kits			
2446	Overhaul Kit, 1000/2000/2400 Allison (W/ Pistons)	00-05	N/A
2485	Overhaul Kit, 1000/2000/2400 Allison (W/Out Pistons)	00-05	N/A
2503	Overhaul Kit, 1000/2000/2400 Allison (W/ Pistons)	06-ON	N/A
2504	Overhaul Kit, 1000/2000/2400 Allison (W/Out Pistons)	06-ON	N/A
Friction & Steel Pack			
411801	Friction pack 1000/2000/2400	00-05	TBA
411810	Steel Pack 1000/2000/2400	00-05	TBA
411801A	Friction pack 1000/2000/2400	10-ON	TBA
411810A	Steel Pack 1000/2000/2400	10-ON	TBA
Bushings			
411301	Bushing Kit, 1000/2000 Allison	00-ON	TBA
411315	Bushing, 1000/2000 Allison C1/C2 Drum	00-ON	TBA
411314	Bushing, 1000/2000 Allison Input Shaft (Rear) (.790"ID)	00-ON	TBA
411317	Bushing, 1000/2000 Allison Output Shaft Pilot (.793 ID)	00-ON	TBA
411313	Bushing, 1000/2000 Allison P1 Planet (1.990" ID)	00-ON	TBA
411316	Bushing, 1000/2000 Allison P2 Planet (1.440" ID)	00-ON	TBA
411311	Bushing, 1000/2000 Allison Pump Body	00-ON	29536703
411312	Bushing, 1000/2000 Allison Stator (Front)	00-ON	TBA
Electrical Components			
411511	Repair Kit / Test Harness, Allison, External Harness (20 Pin)	00-ON	350-0083
411541K	Repair Kit, GM Universal Park / Neut Switch Includes 7 & 4-Pin Harness, Rostra)	00-ON	350-0077
411531C	Repair Kit, Sensor Harness, Output / Input / Turbine Shft Speed	00-ON	88987993
411531	Sensor, 1000/2000 Allison Engine Speed (Also Fits Input & Output Speed Sensor)	00-ON	29536408
411532	Sensor, 1000/2000 Allison Input / Turbine Shft Speed	00-ON	29536408
411531B	Sensor, 1000/2000 Allison Output Speed	00-ON	29536408
411521A	Solenoid, 1000/2000 Allison (PCS) TCC (Red Connector)	06-ON	29541898
411551	Solenoid, 1000/2000 Allison (PCS1) Press Control 1 (Black Connector)	06-ON	29541895
411611A	Solenoid, 1000/2000 Allison (PCS2) Press Control 2 (Brown Connector)	06-ON	29541896
411611	Solenoid, 1000/2000 Allison Line Pressure Control ("G")	L03-ON	29536833
411601A	Solenoid, 1000/2000 Allison Shift ("C")	00-ON	29536833
411601B	Solenoid, 1000/2000 Allison Shift ("E")	00-ON	29536833
411521B	Solenoid, 1000/2000 Allison Trim ("A") (.645" OD Snout)	00-05	29533074
411521A	Solenoid, 1000/2000 Allison Trim ("B") (.665" OD Snout)	00-05	29533075
411521	Solenoid, 1000/2000 Allison Trim ("F") (PWM / TCC)	00-05	8683187
411601	Solenoid, 1000/2000 Shift ("D") (Also Fits "C" & "E" Shift & "G" Line Press L03-ON)	00-ON	42739
411541A	Switch 1000/2000 MPLS/PRNDL (2 Conn) (Brown Plastic, Replaces 77947)	00-E03	29540479

1000, 2000, 2400

GFX #	Description and application	Years	OEM No.
Electrical Components			
411541	Switch, 1000/2000 Allison MPLS/PRNDL (4 & 7 Pin Connectors) (Black Plastic)	00-02	24229422
411541B	Switch, 1000/2000 MPLS/PRNDL (1 Conn)	L03-05	29541852
411541C	Switch, 1000/2000 MPLS/PRNDL (1 Conn) (Detent Lever & Mode Switch Assy)	06-ON	29542692
411551B	Switch, Manifold Pressure, 4-Button Type (Will Replace 6-Button Type)	00-ON	29542585
411551A	Switch, Manifold Pressure, 6-Button Type	00-05	24222079
411511A	Wire Harness, 1000/2000 Allison Internal (6 Solenoids)	00-E03	29541371
411511B	Wire Harness, 1000/2000 Allison Internal (6 Solenoids) (Rostra # 350-0072)	00-E03	29541371
411511C	Wire Harness, 1000/2000 Allison Internal (7 Solenoids)	L03-05	29539792
411511D	Wire Harness, 1000/2000 Allison Internal, Chevy & GMC (Gray Conn)	06-ON	29543336
411511E	Wire Harness, 1000/2000 Allison Internal, Except Chevy & GMC (Beige Conn)	06-ON	29543334
Filters			
411404	Adapter Tube, Spin-On Filter To Bell Housing Or Cooler Manifold (1-1/4" Long)	00-ON	29536298
411401	Filter, 1000/2000 Allison Shallow Pan, 1st Design	00-E06	29537965
411401A	Filter, 1000/2000 Allison Shallow Pan, 2nd Design	E06-ON	29542833
411402	Filter, 1000/2000 Allison Deep Pan, 1st Design	00-09	29537966
411402A	Filter, 1000/2000 Allison Deep Pan, 2nd Design	10-ON	29542824
411403	Filter, Spin-On 1000/2000 Allison, External	00-ON	29531007
Gaskets & Rubber Components			
411061D	Gasket (Armstrong) 1000/2000 Allison PTO Cover To Case	00-05	29501161
411061C	Gasket (Paper) 1000/2000 Allison PTO Cover To Case	00-05	29501161
411061E	Gasket 1000/2000 Allison PTO Cover To Case	06-ON	29531325
411062	Gasket, *Bell Hsg To Spacer Plate, Front (Small Hole *Reversed In Picture)	00-ON	29541030
411061B	Gasket, *Spacer Plate To Main Case (Large Hole *Reversed In Picture)	00-ON	29536478
411190	Gasket, 1000/2000 Allison Bottom Pan (Molded Rubber)	01-ON	29536526
411061	Gasket, 1000/2000 Allison Extension Housing	00-ON	29536941
411061A	Gasket, 1000/2000 Allison Extension Housing To Transfer Case	00-ON	TBA
411631A	Lip Seal, 1000/2000 Allison C1 Piston (Inner)	00-ON	29531293
411631B	Lip Seal, 1000/2000 Allison C1 Piston (Outer)	00-ON	29542809
411631	Lip Seal, 1000/2000 Allison C1 Piston Housing	00-ON	29542812
411630B	Lip Seal, 1000/2000 Allison C2 Piston (Inner)	00-ON	29542812
411630A	Lip Seal, 1000/2000 Allison C2 Piston (Outer) (Large)	00-ON	29542809
411630	Lip Seal, 1000/2000 Allison C2 Piston (Outer) (Small)	00-ON	29542808
411632	Lip Seal, 1000/2000 Allison C5 Piston (Inner)	00-ON	29536859
411632A	Lip Seal, 1000/2000 Allison C5 Piston (Outer)	00-ON	29534894
411121A	O-Ring, 1000/2000 Allison Bell Housing Bolt	00-ON	TBA
411121	O-Ring, 1000/2000 Allison Pump Body	00-ON	29537620
411121B	O-Ring, 1000/2000 Allison Speed Sensor	00-ON	TBA
411630C	Seal, 1000/2000 Allison Dipstick Tube	00-ON	29536834
411630E	Seal, 1000/2000 Allison Drain Plug	00-ON	TBA
411630D	Seal, 1000/2000 Allison Filter	00-ON	29535601

1000, 2000, 2400

GFX #	Description and application	Years	OEM/REF
Frictions Plates			
411820A	C1 (.071)	09-ON	29546276
411820	C1 (.099)	00-ON	29530312
GPZ185	C1 Clutch, *1-Sided, I.D. Spline, * Must Use W/ 37101GPZ* (Raybestos GPZ)	N/A	GPZ185
GPZ190	C1 Clutch, *1-Sided, O.D. Spline, *Must Use W/ 37111GPZ* (Raybestos GPZ)	N/A	GPZ190
411824	C2 (.099)	00-ON	29530313
411822	C2 (.098) (Raybestos GPZ)	00-ON	GPZ175
411828A	C3 (Waved) (.071)	09-ON	29546270
411828	C3 (.099)	00-ON	29531049
411828R	C3 (.098) (Raybestos GPZ)	00-ON	GPZ195
411826A	C4 (Waved) (.071)	09-ON	29546270
411826	C4 (.098)	00-ON	29531049
GPZ195	C4 (.098) (Raybestos GPZ)	00-ON	GPZ195
29537393	C5 (.098)	00-ON	29537393
RGPZ-1001	TorqKit, C1 Clutch, 8-OD Spline, 8-ID Spline GPZ Frict, 1-.086" & 1-.220" Apply Plate	00-ON	RGPZ-1001
411801T	TorqKit, C2 Clutch, 7-GPZ Frict, 8-Steels	00-ON	RGPZ-1002
411801D	TorqKit, C3 Clutch, 5-GPZ Frict, 4-Steels, 1-P1 Spacer, 1-Spring Plate	00-10	RGPZ-1013
411801E	TorqKit, C3 Clutch, 5-GPZ Frict, 5-Steels, 1-P1 Spacer	11-ON	RGPZ-1023
411801B	TorqKit, C4 Clutch, 6-GPZ Frict, 5-Steels, 1-Spring Plate	00-10	RGPZ-1014
411801C	TorqKit, C4 Clutch, 6-GPZ Frict, 6-Steels	11-ON	RGPZ-1024
Steel Plates			
29531048	C4 (.098)	00-ON	29531048
29530314	C1 (.086)	00-ON	29530314
TBA	C2 (.067)	00-ON	TBA
29530315	C2 (.086)	00-ON	29530315
29531048	C3 (.098)	00-ON	29531048
29535637	C3 Clutch, Front, Apply, 11-Slots, .125", 27 Narrow & 3 Wide Teeth	00-ON	29535637
29532192	C3 Clutch, Front, Apply, 14-Slots, .125", 27 Narrow & 3 Wide Teeth	00-ON	29532192
29535637	C4 Clutch, Front, Apply, 11-Slots, .125", 27 Narrow & 3 Wide Teeth	00-ON	29535637
29532192	C4 Clutch, Front, Apply, 14-Slots, .125", 27 Narrow & 3 Wide Teeth	00-ON	29532192
29536481	C5 Clutch .078", 36T, 7.105" ID (Selective)	00-ON	29536481
29536482	C5 Clutch .098", 36T, 7.105" ID	00-ON	29536482
TBA	C5 Clutch .102", 36T, 7.105" ID (Selective)	00-ON	TBA
TBA	C5 Clutch .108", 36T, 7.105" ID (Selective)	00-ON	TBA
29536483	C5 Clutch .118", 36T, 7.105" ID (Selective)	00-ON	29536483
Pressure Plates			
29542420	Pressure Plate, C1 Clutch (5.60mm) 17 Internal Teeth (4.725" OD)	00-ON	29542420
29542421	Pressure Plate, C1 Clutch (5.90mm) 17 Internal Teeth (4.725" OD)	00-ON	29542421
29542422	Pressure Plate, C1 Clutch (6.30mm) 17 Internal Teeth (4.725" OD)	00-ON	29542422
29542423	Pressure Plate, C1 Clutch (6.80mm) 17 Internal Teeth (4.725" OD)	00-ON	29542423
29542424	Pressure Plate, C1 Clutch (7.30mm) 17 Internal Teeth (4.725" OD)	00-ON	29542424
29531094	Pressure Plate, C2 Clutch (.253" Thick At Edge) 39T, 3 Are Wider(26 Inner Splines)	N/A	29531094
29535639	Pressure Plate, C3 Clutch (Bottom)	00-ON	29535639
29535648	Pressure Plate, C3 Clutch (Top) .690" (12 Narrow Teeth & 3 Wide, 6-Rivets, 3-Plastic Pads)	N/A	29535648
29535640	Pressure Plate, C4 Clutch (.615" Thick) 12 Narrow Teeth & 3 Wide Teeth	N/A	29535640
29531058	Pressure Plate, C5 Clutch (.707") 12 Narrow Teeth & 3 Wide Teeth	00-ON	29531058

1000, 2000, 2400

GFX #	Description and application	Years	OEM No.
Hard Parts			
411952A	Drum, 1000/2000 Allison C1/C2 Clutch (Non PTO Type)	00-ON	TBA
411952	Drum, 1000/2000 Allison C1/C2 Clutch (With 64 Teeth PTO Gear)	00-ON	29542802
411591	Geartrain, P1, P2, P3 (Includes: 610, 590, 580, 592, 582, 594, 612, 614, 584)	TBA	TBA
411651B	Hub, C1 Clu (Outer) (3.100" Tall) 1st Design (Has Shoulder Where Bearing Rides)	TBA	TBA
411651C	Hub, C1 Clutch (Outer) (3.100" Tall) 2nd Design (No Shoulder Where Bearing Rides)	TBA	29539505
411651A	Hub, C2 Cl (24T Outer) (3.325" Tall, 2.260" OD Nose) 2nd Design (.540" Washer Tab Holes)	TBA	TBA
411651	Hub, C2 Cl (24T Outer) (3.325" Tall, 2.220" OD Nose) 1st Design (.355" Washer Tab Holes)	TBA	29536962
411892	Input Shaft, 1000/2000 (13 5/8" Long) 1st Design (Uses Bearing # 37422A) (1.705" OD)	TBA	TBA
411892A	Input Shaft, 1000/2000 (13 5/8" Long) 2nd Design (Uses A Bearing #37422A)(2.120" OD)	TBA	29539506
411894	Mainshaft, 1000/2000 Allison (10 1/8" Long) .790" OD Pilot On Both Ends	00-ON	29536984
411893	Output Shaft, 1000/2000 Allison 2WD (7 5/16" Long) Uses A Slide-On Type Yoke	00-ON	TBA
411893A	Output Shaft, 1000/2000 Allison 2WD (Uses A Bolt-On Type Yoke)	00-ON	TBA
411893B	Output Shaft, 1000/2000 Allison 4x4 (6 5/8" Long) Threaded On The Outside Diameter	TBA	TBA
411911K	Planet Kit, P1 (Includes: 610, 590, 580)	TBA	TBA
411992K	Planet Kit, P2 (Includes: 592, 582, 602)	TBA	TBA
411993K	Planet Kit, P3 (Includes: 594, 614, 584)	TBA	TBA
411991	Planet, P1 (4 Gear, No Groove)(Uses A 61 Teeth Sun Gear #610)	00-ON	29541704
411992	Planet, P2 (4 Gear) (2 5/16" Long Neck)	00-ON	29539510
411993	Planet, P3 (4 Gear, 1 Groove) (With 22 Parking Lugs)	00-ON	29540500
411872A	Ring Gear, 1000/2000 Allison P3 Planet (103 Teeth) (92 Outer Clutch Splines)	00-ON	29539499
411871	Ring Gear, 1000/2000 P1 Planet (111 Teeth) (117 Outer Clutch Splines)	00-ON	29541008
411872	Ring Gear, P2 Planet (111T) (117 Outer Cl Splines) 2 Notches For #217 Washer)	00-ON	29541707
411862B	Spacer, 1000/2000 Allison P2 Sun Gear To P3 Sun Gear (1st Design) (.669" Thick)	TBA	TBA
411862C	Spacer, 1000/2000 Allison P2 Sun Gear To P3 Sun Gear (2nd Design) (.826" Thick)	TBA	29541728
411862	Sun Gear, 1000/2000 Allison P2 Planet (57 Teeth) 1st Design (1.630" Thick)	TBA	TBA
411862A	Sun Gear, 1000/2000 Allison P2 Planet (57 Teeth) 2nd Design (1.495" Thick)	TBA	TBA
411863	Sun Gear, 1000/2000 Allison P3 Planet (49 Teeth) (1.828" Thick)	00-ON	29541701
411861	Sun Gear, P1 Planet (Front) 61T, 26 Lugs (1st Design) Flat Where #220 Washer Rides	TBA	TBA
411861A	Sun Gear, P1 Planet (Front) 61T, 26 Lugs (2nd Des) Recessed Where #220 Wsh Rides.	TBA	TBA
411861B	Sun Gear, P1 Planet (Front) 61T, 26 Lugs (3rd Des) Recessed Where #220 Wsh Rides	TBA	29537433
Housings & Cases			
411883	Balance Piston, C1 Clutch (Bonded) (5.925" OD)	00-05	29536203
411885	Balance Piston, C2 Clutch (Bonded) (.550" Thick, 7 7/8" OD)	00-05	29536105
411956	Bolt, 1000/2000 Allison 2WD Yoke To Output Shaft	00-ON	29536847
411956E	Bracket, 1000/2000 Allison Holds Speed Sensors On	00-ON	TBA
411950	Case, 1000/2000 Allison (With PTO)	00-ON	29536606
411961A	Cover, 1000/2000 Allison Accumulator	00-ON	TBA
411950B	Extension Housing, 1000/2000 Allison 2WD (5 3/8" Long) Slip-In Yoke	00-ON	TBA
411950A	Extension Housing, 1000/2000 Allison 2WD (6 3/8" Long) With 4 Bolt Flange	00-ON	TBA
411950D	Extension Housing, 1000/2000 Allison 4x4 (1st Design) (Aluminum)	00-9/23-04	29544804
411883A	Balance Piston, Cl Clutch (Bonded) (6.00 OD)	2006-ON	29542815
411950F	Extension Housing, 1000/2000 Allison 4x4 (2nd Design) (Aluminum)	9/24-04-ON	29542109
411950C	Bell Hsg, (Chevy Bell 8 3/4" Thick) No 12 Bolt Cooler Manifold, Cast# 29537591	TBA	29540491
411950G	Bell Hsg, (Round Bell 6 1/2" Thick) 12 Bolt Cooler Manifold & 2-4 Bolt Mount Bosses	TBA	TBA
411950I	Bell Hsg, (Round Bell 6 1/2" Thick) 12 Bolt Cooler Manifold & No 4 Bolt Mount Bosses	TBA	TBA
411950H	Bell Hsg, (Round Bell 6 1/2" Thick) No 12 Bolt Cooler Manifold) Cast# 29536610	TBA	TBA

1000, 2000, 2400

GFX #	Description and application	Years	OEM/REF
Housings & Cases			
411998	Linkage Assy, Internal (1st Design) Gold Color Manual Shaft W/ Hollow Roll Pin (7-Pcs)	TBA	TBA
411998A	Linkage Assy, Internal (2nd Design) Black Manual Shaft With Solid Roll Pin (7-Pieces)	TBA	TBA
411371A	Manual Shaft, 1000/2000 Allison (1st Design) Gold Color	TBA	TBA
411372B	Manual Shaft, 1000/2000 Allison (2nd Design) Black	TBA	TBA
411956B	Nut, 1000/2000 Allison Output Shaft (2WD, Bolt On Type)	TBA	TBA
411405	Oil Tube, 1000/2000 Allison Valve Body (7 7/8" Long)	TBA	TBA
411957	Park Pawl Assembly, 1000/2000 Allison (.709" OD Pin) (3 Pieces)	TBA	TBA
Metal Clad Seals			
411130	Seal, 1000/2000 Allison Front (Pump)	00-ON	29536299
411133	Seal, 1000/2000 Allison Manual Lever	00-ON	8623056
411134	Seal, 1000/2000 Allison Rear 2WD & 4x4	00-ON	29536379
Pans			
411681	Pan, 1000/2000 Allison Bottom, "Shallow" (2-1/2" Deep At Plug End)	00-ON	29536524
411681A	Pan, 1000/2000 Allison Bottom, "Deep" (4-1/2" Deep At Plug End)	00-ON	TBA
Pistons and Components			
TBA	Piston Kit, 1000/2000/2400 Allison (4-Pistons)	00-05	N/A
TBA	Piston Kit, 1000/2000/2400 Allison (3-Pistons)	06-ON	N/A
411881	Piston Housing, 1000/2000 Allison C1 Clutch (6 3/8" OD) (29536106 Or 29537992)	00-ON	29542811
411961	Piston, 1000/2000 Allison Accumulator	00-ON	42737
411882	Piston, 1000/2000 Allison C1 Clutch (Aluminum) (Cast # 29536109) (5.925" OD)	00-ON	29543239
411884	Piston, 1000/2000 Allison C2 Clutch (Aluminum) Cast # 29536100 (2.850" Thick)	00-ON	29542807
411886A	Piston, 1000/2000 Allison C5 Clutch (Aluminum) 2.165" Thick (10" OD) 4.550" ID	2000-ON	29536211
411886	Piston, C3 & C4 Clutch (Bonded) (.840" Thick, 8 3/4" OD, 7-3/16" ID)	00-ON	9537394
411950E	PTO Cover, 1000/2000 Allison (6 Bolt)	00-ON	6774322
411932	Reluctor, 1000/2000 Allison 2WD Output (40 Teeth) 1.980" Thick	00-ON	29536591
41956C	Roll Pin, 1000/2000 Allison Linkage (1st Design) Hollow	TBA	TBA
411956D	Roll Pin, 1000/2000 Allison Linkage (2nd Design) Solid	TBA	TBA
411933	Spacer, 1000/2000 Allison 4x4	00-ON	29541013
Pumps & Components			
411924B	Kit, Pump Body W/Gears & Plate, 22T Inner Gear	00-ON	TBA
411921	Pump Assembly, 22T Inner Gear	06-ON	TBA
411921A	Pump Assembly, 31T Inner Gear	00-05	TBA
411924A	Pump Body W/Gears, 22T Inner Gear	06-ON	TBA
411924	Pump Body W/Gears, 31T Inner Gear	00-05	29541145
411281A	Pump Gears, 1000/2000 Allison (22T Inner Gear)	00-ON	TBA
411281	Pump Gears, 1000/2000 Allison (31T Inner Gear)	00-ON	TBA
411292	Pump Lock-ON Valve, Race Only 2001-03 (Valve, Ball, Spring & End Plug) Transgo	3-Jan	AL1LUBST
411292A	Pump Lock-ON Valve, Race Only 2004-06 (Valve, Ball, Spring & End Plug) Transgo	6-Apr	AL1LUBST04
411294	Pump Plate, 1000/2000 Allison (1st Design)	TBA	29539583
411294A	Pump Plate, 1000/2000 Allison (2nd Design)	TBA	29539583
411922	Stator, 1000/2000 Allison (Cast # 29536681) 1st Design	00-ON	TBA
411922A	Stator, 1000/2000 Allison (Cast # 2954) 2nd Design	00-ON	TBA
411922B	Stator, 1000/2000 Allison 3rd Design	00-ON	TBA
411293	Valve, 1000/2000 Allison C1 Clutch Fill & Exhaust Rate Valve With Teflon Seal (Sonnax)	TBA	37000-05K

1000, 2000, 2400

GFX #	Description and application	Years	OEM/REF
Sealing Rings			
411161	Ring Kit, 1000-2000 Allison (Vespel)	00-ON	29536405
411162	Ring, 1000/2000 Allison Input Shaft (Vespel)	00-ON	TBA
411163	Ring, 1000/2000 Allison Stator Shaft (Front) (Vespel)	00-ON	TBA
411164	Ring, 1000/2000 Allison Stator Shaft (Center) (Vespel)	00-ON	29538940
411165	Ring, 1000/2000 Allison Stator To C1/C2 Drum (Rear) (Vespel)		TBA
Springs			
411982	Spring, 1000/2000 Allison Accumulator	00-ON	TBA
411982	Springs W/Retain, C3 & C4 Cl Return (1st Des) Used W/11 Slot Steel (3-Sets Of 3-Springs)	TBA	29542191
411983	Springs W/Retain, C3 & C4 Cl Return (2nd Des) Used W/14 Slot Steel (3-Sets Of 3-Springs)	TBA	TBA
411984	Springs W/Retainer, 1000/2000 Allison C1 Clutch Return (28 Springs) 4.322" OD	00-ON	29542814
411873	Springs W/Retainer, 1000/2000 C2 Cl Return (32 Springs, 5.775" OD, 2-Notches)	00-ON	29542810
411985	Springs W/Retainer, Allison C5 Clutch Return (18 Springs) 9 3/4" OD, 1-Tab	00-ON	29531134
411291	Springs, 1000/2000 Lube Regulator & Converter Relief Valve Springs (2 Springs)	00-03	TBA
411893A	Yoke, 1000/2000 Allison Output Shaft (2WD)	00-ON	15004046
Technical Manuals			
TBA	Technical Manual, 1000/2000 Allison 5 Speed	00-ON	TBA
Valve Body & Components			
411999	Bore Sizing Tool For 37000-02, 1000/2000 Allison.	TBA	37000-02BST
411974	End Sleeve, 1000/2000 Allison F-Trim Valve (Sonnax)	TBA	TBA
411372	Manual Valve, 1000/2000 Allison	00-ON	TBA
29541148	Spacer Plate, 1000/2000 Allison Bell Housing To Case (1st Design)	00-ON	29541148
TBA	Spacer Plate, 1000/2000 Allison Bell Housing To Case (2nd Design)	TBA	TBA
411371	Spring, 1000/2000 Allison E-Shift Valve (Sonnax)	TBA	37000-02
411971	Valve Body, 1000/2000 Allison (6 Solenoid)	00-E04	TBA
TBA	Valve Body, 1000/2000 Allison (6 Solenoid)	00-E04	TBA
411971A	Valve Body, 1000/2000 Allison (7 Solenoids)	L04-ON	TBA
TBA	Valve Body, 1000/2000 Allison (7 Solenoids)	L04-ON	TBA
Valve Body Kits			
Allison SK	Valve Body Kit Allison 1000/2000/2400 5-Speed (Transgo)	4-Jan	TBA
Allison-JR	Valve Body Kit Allison 1000/2000/2400 6-Speed (Transgo)	9-May	TBA
RT-A01-PR	Valve Body Kit Allison 1000/2000/2400 (RatioTek)	01-10	TBA
RT-A11-PR	Valve Body Kit Allison 1000/2000/2400	11-15	TBA
TBA	Valve Body Kit Allison 1000/2000/2400	11-15	TBA
RT-A11-PRX	For 800HP, 1200HP (RatioTek)		TBA

1000, 2000, 2400

GFX #	Description and application	Years	OEM/REF
Washers & Bearings			
411981	Ball Bearing, Ext Hsg To Output Sh (.747" Thick, 3.348" OD, 1.770" ID) Cast# 6209C350	TBA	23047970
411979	Bearing W/Races, 1000/2000 P1 Planet To P2 Planet (.150" Thick, 3.393" OD, 2.490" ID)	N/A	29531106
411975	Bearing W/Races, Input Shaft To C1 Hub, 1st Des (1.735" OD)	00-04	29537515
411976	Bearing W/Races, Input Shaft To C1 Hub, 2nd Des (2.120" OD)	05-ON	29539501
411979A	Bearing W/Races, P3 Sun Gear To Output Shaft, 1st Des (1.735" OD)	00-02	29537515
411979B	Bearing W/Races, P3 Sun Gear To Output Shaft, 2nd Des (2.120" OD)	02-ON	29539501
411977	Brg W/Races, 1000/2000 C1 Cl Hub To C2 Cl Hub (.140" Thick, 2.598" OD, 1.916" ID)	N/A	29533190
411974	Brg W/Races, P1 Sun Gear To P1 Planet (.131" Thick, 2.839" OD, 2.060" ID)	00-ON	29531095
411978A	Brg W/Races, P2 Planet To P2 Sun Gear (1.890" ID)	07-ON	TBA
411978	Brg W/Races, P2 Planet To P2 Sun Gear (2.060" ID)	00-06	29531095
411973	Caged Needle Bearing, 1000/2000 Allison Stator Shaft (Rear)	00-ON	29531013
411980	Caged Needle Brg, Sits In Ext Hsg (.980" Thick, 3.740" OD,) Cast# INA NK8025	TBA	29531151
411714	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.275mm)	00-ON	29536850
411714A	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.500mm)	00-ON	29536850
411714B	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.725mm)	00-ON	29536850
411714C	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.955mm)	00-ON	29536850
411714D	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.200mm)	00-ON	29536850
411714E	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.425mm)	00-ON	29536850
411715F	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.650mm)	00-ON	29536850
411711	Washer, 1000/2000 Allison Stator To C1/C2 Drum (3 Tab) (Plastic)	00-ON	29531035
411713	Washer, C2 Hub To P1 Sun Gear, 1st Des (.064" Thick, 2.285" ID)	00-ON	TBA
411713A	Washer, C2 Hub To P1 Sun Gear, 2nd Des (.107" Thick, 3.305" OD At Tabs)	00-ON	TBA
411713B	Washer, C2 Hub To P1 Sun Gear, 3rd Des (.107" Thick, 3.425" OD At Tabs)	00-ON	29531089
411981K	Washer/Seal, 1000/2000 Allison Output Shaft Yoke (2WD) To Bolt (1.065" OD)	00-ON	29536848
Washers & Bearings			
411712	Wsh, P1 Planet Ring Gr To P2 Planet Ring Gr (2 Tab Plastic)(6-11/16" OD)	00-ON	29536862
Misc Parts			
411999A	Fitting, Cooler Line (Push-In) (1 1/8" At Flats, 1.375" Long)	00-ON	TBA
411874K	Kit, Snap Ring, 1000/2000/2400	00-ON	TBA
411404A	Magnet, Spin-On Filter	00-ON	TBA
411956K	Nut Kit, 1000/2000, All Nuts	00-ON	TBA
411956A	Nut, 1000/2000 Output Shaft (4x4) (With 4 Notches On The Outside Diameter)	00-ON	29531231
411999B	Fitting, Cooler Line (Quick Connect) (Steel, 7/8"-14 Thread) (Teckpak)	03-ON	116996L
411999C	Fitting, Cooler (Adapter-Can Use 00-02 Bell For 03-ON) (3/4"-16 Thread) (Teckpak)	TBA	TBA

AT540, AT545

GFX #	Description and application	Years	OEM/REF
Master Overhaul Kits (With Steels)			
2041MOK	Master W/Steels Kit, AT540 Series	70-ON	N/A
Banner Kits (Less Steels)			
2041BNK	Master L/Steels Kit, AT540 Series	70-ON	N/A
Overhaul Kits			
2041	Overhaul Kit, AT540 Series	70-ON	N/A
Friction & Steel Pack			
50080	Friction pack AT540, AT545	72-ON	TBA
50081	Steel Pack AT540, AT545	72-ON	TBA
Bushings			
417301	Bushing Kit, AT540/ Early AT545 (7-Bsh)	70-ON	TBA
417301A	Bushing Kit, AT545 Late (7-Bsh)	70-ON	TBA
33316	Bushing, AT540/AT545 Front Pump Body Babbit	70-ON	29511860
34034T-01	Bushing, AT540/AT545 Front Pump Teflon-lined Kryptonite™ Sonnax	70-ON	34034T-01
TBA	Bushing, AT540/AT545 Stator (Front)	70-ON	TBA
33303	Bushing, AT540 (Some) Stator (Rear) (Also 540/545 Stator Front, & Sun Gear Frt & Rear)	70-ON	8623944
417973	Caged Needle Bearing, AT540/AT545 Stator (Rear)	70-ON	TBA
417974	Caged Needle Bearing, AT540/AT545 Stator (Rear)	70-ON	TBA
417975	Bushing, AT540/AT545 Center Support (1.54" OD)	70-ON	TBA
417976	Bushing, AT540/AT545 Center Support (1.60" OD)	70-ON	TBA
417977	Bushing, AT540/AT545 Front Planet	70-ON	TBA
417978	Bushing, AT540/AT545 Sun Gear (Front & Rear)	70-ON	TBA
417979	Bushing, AT540/AT545 Output Shaft Pilot (.77" OD)	70-ON	TBA
417979A	Bushing AT540/AT545 Output Shaft Pilot (.815" OD)	70-ON	TBA
Electrical Components			
417541	Switch, AT540/AT545 Neutral Safety	70-ON	TBA
417541A	Switch, AT540/AT545 Pressure (On Passenger Side Of Case)	70-ON	TBA
417541B	Switch, AT540/AT545 Reverse Signal / Back-ON Light (AS36-033)	70-ON	29503665
Filters & Filter Kits			
33212	Filter, AT545 Treated Paper	70-ON	6883044
33216	Filter, AT540 (Flat, Brass Screen) (400 Type Filter)	70-ON	TBA
33202	Filter, AT540 (Flat, Stainless Steel Screen)	70-ON	6437741
Filter Kits			
33202K	Filter Kit, AT540 (Flat, Stainless Steel Screen)	70-ON	TBA
417405	Filter Tube, AT540 (6 1/2" Long) (3/4" OD At Each End)	70-ON	TBA
417405A	Filter Tube, AT545 (7 15/16" Long) (1 3/16" OD At 1 End)	70-ON	TBA
33212K	Filter Kit, AT545 Treated Paper	70-ON	TBA
Friction Plates			
11106	1st (.099)	70-ON	11106
11104	2nd, 3rd (.099)	70-ON	11104
11103	Forward, 4th (.080)	70-ON	11103

AT540, AT545

GFX #	Description and application	Years	OEM/REF
Steel Plates			
11107	1st (.100)	70-ON	6831705
11105	2nd, 3rd (.100)	70-ON	29515399
34305C	Forward, 4th (.092)	70-ON	6836518
Pressure Plates			
41523P	Pressure Plate, AT540/AT545 4th Range Clutch	70-ON	TBA
41523P	Pressure Plate, AT540/AT545 4th Range Clutch	70-ON	8661575
50023P	Pressure Plate, AT540/AT545 2nd & 3rd Range Clutch (Selective)	70-ON	TBA
50021P	Pressure Plate, AT540/AT545 1st Range Clutch (Selective)	70-ON	TBA
Gaskets & Rubber Components			
417090	Gasket, AT540/AT545 Bottom Pan (Also Fits MT600 Series)	70-ON	29501160
417170	Gasket, AT540/AT545 Bottom Pan (Also Fits MT600 Series) (Armstrong)	70-ON	TBA
417180	Gasket, AT540/AT545 Bottom Pan (Also Fits MT600 Series) (Farpak).	70-ON	TBA
417061	Gasket, AT540/AT543/AT545 Extension Housing	70-ON	8624709
417061A	Gasket, AT540/AT545 Governor Cover	70-ON	8623263
417061B	Gasket, AT540/AT545 Stator Bolt Washer	70-ON	8626281
417111	Gasket, AT540/AT545 Pump To Case	70-ON	23015883
417121	O-Ring, AT540/AT545 Pump Body	70-ON	8626309
417061C	Gasket (Paper) AT540/AT545 PTO Cover	70-ON	23016683
417061D	Gasket (Armstrong) AT540/AT545 PTO Cover	70-ON	23016683
417630	Lip Seal, AT540 4th Range Clutch (Inner)	70-ON	8623121
417631	Lip Seal, AT540/AT545 Forward & Direct Clutch (Outer)	70-ON	8623101
Gaskets & Rubber Components			
417632	Lip Seal, AT540/AT545 Forward & Direct Clutch (Inner)	70-ON	8623102
417122	O-Ring, AT540/AT545 Modulator (Also Fits Speed-O Housing & Neutral Safety Switch)	70-ON	10054241
417123	O-Ring, AT540/AT545 Modulator	70-ON	10054241
417124	O-Ring, AT540/AT545 Filter Tube	70-ON	1363951
417125	O-Ring, AT540/AT545 Filter Intake Tube	70-ON	1363951
417126	O-Ring, AT540/AT545 Pump Stator (Lathe Cut)	70-ON	TBA
Hard Parts			
417951	Drum, AT540/AT545 Forward Drum (No Snap Ring Groove On The OD) (Use #550)	70-ON	TBA
417951A	Drum, AT540/AT545 Fwd Clu (5 Clu) (W/ Snap Ring Groove On OD For PTO Gr)	70-ON	29506185
417651A	Hub, AT540/AT545 4th Range Clutch	70-ON	TBA
417651B	Hub, AT540/AT545 Forward Clutch	70-ON	TBA
417651C	Clutch Hub, AT540/AT545 Forward Clutch	70-ON	29506145
417952	Drum, AT540/AT545 4th Range Clu (5 Clu) (No Snap Ring Groove On The OD)(1.350" OD. Front Splines On # 674, Must Measure)(Also Fits AT540/AT545 Fwd Drum W/Out PTO)	70-ON	29506156
417952A	Drum, AT540/AT545 4th Range Clutch (5 Clutch)(No Snap Ring Groove On OD)(1.398" OD Front Splines On # 674, Must Measure)(Also Fits AT540/AT545 Fwd Drum Without PTO)	70-ON	TBA
417380	Gear, AT540 Speed-O Drive (5 Teeth) (Steel)	70-ON	TBA
417651D	Hub, AT540/AT545 4th Range Clutch	70-ON	TBA

AT540, AT545

GFX #	Description and application	Years	OEM/REF
Hard Parts			
417993	Planet, AT540/AT545 Center Planet (4 Gear) (Straight Teeth)	70-ON	6831676
417991	Planet, AT540/AT545 Front Planet (4 Gear) (Straight Teeth)	70-ON	23046074
417992	Planet, AT540 Rear (4 Gear, No Groove) Can Use 111584C	70-ON	6837719
417992A	Planet, AT545 Rear (4 Gear, 1 Groove) Can Use 111584	70-ON	TBA
417993A	Ring Gear, AT540/AT545 Center Planet (54 Teeth)	70-ON	TBA
417991A	Ring Gear, AT540/AT545 Front Planet (54 Teeth)	70-ON	TBA
417872	Ring Gear, AT540/AT545 Rear Planet (Straight Teeth)	70-ON	TBA
417861	Sun Gear, AT540/AT545 Center (22 Teeth) (1.963" Long)	70-ON	29506150
417861A	Sun Gear, AT540 Front Planet (26 Teeth, No Groove) Can Use 111612C	70-ON	6835732
417861B	Sun Gear, AT545 Front Planet (26 Teeth, 1 Groove) Can Use 111612	70-ON	29506151
417862	Sun Gear, AT540/AT545 Rear (22 Teeth) 2.142" Long (Straight Teeth)	70-ON	29506149
417894	Connecting Drum, AT540/AT545 Center Planet To Rear Planet	70-ON	TBA
417588	Center Support, AT540/AT545 (Aluminum) (1.404" ID Of Bushing)	70-ON	TBA
417588A	Center Support, AT540/AT545 (Aluminum) (1.378" ID Of Bushing)	70-ON	TBA
417588B	Center Support, AT540/AT545 (Aluminum) (1.460" ID Of Bushing)	70-ON	29525518
Shafts & Governors			
417892	Shaft, AT540/AT545 Input (9 1/4" Long, 1 Ring)	70-ON	29525516
417894A	Shaft, AT540/AT545 Main (10 5/8" Long)	70-ON	29524363
417892A	Shaft, AT540/AT545 Sun Gr (5.475" Long)(1.402" OD Bsh Land)(1.350" OD Front Splines)	70-ON	29506158
417893	Shaft, AT540/AT545 Output Shaft (9 1/2" Long) (Bolt-On Yoke Type)	70-ON	TBA
417982A	Shaft, AT540/AT545 Sun Gr (5.475" Long)(1.402" OD Bsh Land)(1.398" OD Front Splines)	70-ON	TBA
417381	Governor Assembly, AT540/AT545 (ID # 460)	70-ON	6881466
417381A	Governor Assembly, AT540/AT545 (ID # 461)	70-ON	6885570
417381B	Governor Assembly, AT540/AT545 (ID # 462)	70-ON	6885571
417956A	Roll Pin, AT540/AT545 Holds Governor Drive Gear To Output Shaft	70-ON	TBA
417981C	Gear, AT540/AT545 Governor (Drive) (12 Teeth) (1 Notch) (Steel)	70-ON	29503064
417981K	Gear, AT540/AT545 Left Angled (With 1 Pin & 2 Nails)	70-ON	TBA
417982	Cover, AT540/AT545 Governor	70-ON	TBA
417908	Gear, AT540/AT545 PTO Ring	70-ON	TBA
Modulators			
417947	Modulator, AT540/AT545 (Allison) White (Adjustable)	70-ON	29501199
Medal Clad Seals			
417130	Seal, AT540/AT545 Front Pump	70-ON	8641826
417133	Seal, AT540/AT545 Linkage Shaft	70-ON	8623056
417134	Seal, AT540/AT545 Rear Case (Extension Housing) (3.630" OD, 2.500" ID)	70-ON	6778050

AT540, AT545

GFX #	Description and application	Years	OEM/REF
Pistons			
417883	Piston, AT540 4th Range Drum (.680" Thick) (Use 111964)	70-ON	TBA
417883A	Piston, AT545 4th Range Drum (.730" Thick) (Use 111964C)	70-ON	TBA
417885	Piston, AT540/AT545 2nd Range Clutch (Use 111965)	70-ON	TBA
41788	Piston, AT540 Forward Clu (4 Ears)(Cast # 68316321) (Also AT540 4th Range Clu)	70-ON	TBA
417884	Piston, AT545 Forward Clu (No Ears) (Cast # 29505882) (Also AT545 4th Range Clu)	70-ON	TBA
417884A	Piston, AT545 Forward Clu (No Ears)(Cast # 6884280) (Also AT545 4th Range Clu)	70-ON	TBA
417886	Piston, AT540/AT545 3rd Range Clu (Alum) Cast # 6834817(Also AT540/AT545 2nd Range)	70-ON	6834817
417887	Piston, AT540/AT545 1st Range Clutch (Cast # 6834816)	70-ON	TBA
Pumps & Pump Components			
417921	Pump Assembly, AT540	70-ON	TBA
417921A	Pump Assembly, AT545	70-ON	TBA
417924	Pump Body W/Gears, AT540 (Cast # 895)	70-ON	8679988
417924A	Pump Body W/Gears, AT545 (Cast # 919 & 336) (6 Bolts To Case)	70-ON	29537354
417924B	Pump Body W/Gears, AT545 (Cast # 919) (7 Bolts To Case)	70-ON	TBA
417922	Stator, AT540 (Uses Pump Body Cast # 895)	70-ON	23014020
417922A	Stator, AT545 (Uses Pump Body Cast # 919) (6 Bolts To Case)	70-ON	29509636
417922B	Stator, AT545 (Uses Pump Body Cast # 919) (7 Bolts To Case)	70-ON	TBA
417281	Pump Gear Set, AT540/AT545 (.727" Thick)	70-ON	TBA
Rings			
417171	Ring Kit, AT540/AT545 (5-Rings)	70-ON	TBA
417161	Ring, AT540/AT545 Turbine Shaft	70-ON	8616052
417162	Ring, AT540/AT545 Stator To Forward Drum & Center Support	70-ON	23046598
Snap Rings, Springs, & Miscellaneous			
417874	Kit, Snap Ring, AT540 Series	70-ON	TBA
417981	Springs, AT540/AT545 4th Range Clutch Return (Use 34974)	70-ON	TBA
417982	Springs, AT540/AT545 2nd Range Clutch Return (Use 111975)	70-ON	TBA
417983	Springs, AT540/AT545 Forward Clutch Return (Also Fits 4th Range Clutch)	70-ON	8624101
417984K	Spring Set, AT540/AT545 3rd Range & 2nd Clutch Return (12 Pieces)	70-ON	TBA
417985K	Spring Set, AT540/AT545 1st Range Clutch Return (22 Pieces)	70-ON	TBA
417961	Retainer, AT540/AT545 4th Range Clutch Spring (Use 34984)	70-ON	TBA
417961A	Retainer, AT540/AT545 2nd Range Clutch Spring (Use 111985)	70-ON	TBA
417961B	Retainer, AT540/AT545 Forward Clutch Spring (Also Fits 4th Range Clutch Spring Retainer)	70-ON	8623104
417961C	Retainer, AT540/AT545 3rd Range & 2nd Clutch Spring	70-ON	TBA
417973A	Lock Ring Set, AT540/AT545 3rd Range & 2nd Range Spring Retainer (4 Pieces)	70-ON	TBA
417873	Retainer, AT540/AT545 1st Clutch Spring	70-ON	TBA
417998	Linkage Assembly, AT540/AT545 Internal	70-ON	TBA
417999	Cooler Fitting, AT540/AT545 (Elbow, Screw-In)	70-ON	TBA

AT540, AT545

GFX #	Description and application	Years	OEM/REF
Technical Manuals			
TBA	Technical Manual, AT540/AT545	TBA	TBA
Wahers & Bearings			
417702	Washer Kit, AT540/AT545 (5 Pieces)	70-ON	TBA
417701	Washer Kit, AT540/AT545 (13 Pieces)	70-ON	TBA
23016866	Caged Needle Bearing, AT540 Stator (Rear)	70-ON	23016866
417711	Washer, AT540/AT545 Stator To Forward Drum (# 0) (.056"-.060")	70-ON	6831620
417711A	Washer, AT540/AT545 Stator To Forward Drum (# 1) (.072"-.076")	70-ON	6831621
417711B	Washer, AT540/AT545 Stator To Forward Drum (# 2) (.089"-.093")	70-ON	6831622
417711C	Washer, AT540/AT545 Stator To Forward Drum (# 3) (.105"-.109")	70-ON	6831623
417711D	Washer, AT540/AT545 Stator To Forward Drum (# 4) (.121"-.125")	70-ON	6831624
417711E	Washer, AT540/AT545 Stator To Forward Drum (# 5) (.138"-.142")	70-ON	6831625
417970B	Bearing Set, AT540/AT545 Forward Drum To Forward Clutch Hub (Bearing & 2 Races)	70-ON	9414211
417712	Washer, AT540/AT545 Forward Clutch Hub To 4th Range Drum (Brass)	70-ON	8624781
417713	Washer, AT540/AT545 Front Planet To Center Planet (Fiber) (3.085" OD)	70-ON	6831673
417714	Washer, AT540/AT545 Front Sun Gear To Center Support (Fiber) (2.135" OD)	70-ON	29506146
417715	Washer, AT540/AT545 Front Sun Gear To Front Planet (Brass)	70-ON	23013451
417716	Washer, AT540/AT545 Center Planet To Center Ring Gear (.062")	70-ON	29506147
417975	Bearing, AT540/AT545 Rear Sun Gear To Rear Planet (1.766" OD)	70-ON	TBA
417975A	Race, AT540/AT545 Rear Sun Gear To Rear Planet (1.809" OD)	70-ON	TBA
417976	Ball Bearing, AT540/AT545 Output Shaft To Case (Front) (2.953" OD) (3L09)	70-ON	TBA
417651	Spacer, AT540/AT545 Output Shaft Bearing (Front) To Governor Drive Gear (1.924" Thick)	70-ON	TBA
417976A	Ball Bearing, AT540/AT545 Output Shaft To Case (Rear) (3.350" OD) (NDH 3209)	70-ON	23047970
Valve Bodies			
417971	Valve Body, AT540/AT545	70-ON	TBA

MT640

GFX #	Description and application	Years	OEM/REF
Master Overhaul Kits (With Steels)			
K2100	MT640, 643 (Armstrong® & Vespel Rings)	72-ON	K2100
K2100B	MT644 (Phase 1, Phase 2)	72-ON	K2100B
K2100A	MT650, 653 (Armstrong® & Vespel Rings)	72-ON	K2100A
K2100D	MT654 (Phase 1, Phase 2)	72-ON	K2100D
Banner Kits (Less Steels)			
K2100-LS	MT640, 643 (Armstrong® & Vespel Rings)	72-ON	K2100-LS
K21900FW	MT640, 643, 650, 653 (Armstrong® & Vespel Rings)	72-ON	K21900FW
K2100B-LS	MT644 (Phase 1, Phase 2)	72-ON	K2100B-LS
K21900HW	MT644, 654 (Armstrong® & Vespel Rings)	72-ON	K21900HW
K21900B	MT644, 654 (Cork & Standard Rings)	72-ON	K21900B
K2100A-LS	MT650, 653 (Armstrong® & Vespel Rings)	72-ON	K2100A-LS
K2100D-LS	MT654 (Phase 1, Phase 2)	72-ON	K2100D-LS
Overhaul Kit			
K64900	MT-640, 643, 650, 653	72-ON	TBA
K64900B	MT644, 647, 654	72-ON	TBA
Friction & Steel Pack			
421801	Friction pack MT640 4 Speed	72-ON	TBA
421810	Steel Pack MT640 4 Speed	72-ON	TBA
Bushings			
421940C	Bushing, Converter Cover	72-ON	21000
421301	Bushing Kit	72-ON	K21902
421612A	Center Sun Gear (Finish In Place)	72-ON	21002
421612B	Center Sun Gear (Unfinished In Place)	72-ON	21002X
421312	Center Support	72-ON	21003
421313	Front Planet Carrier (Finish In Place)	72-ON	21001
421314	Low Planetary Carrier (ID Must Be Finished In Place)	72-ON	21004
421311	Pump (2.443"OD)	72-ON	21005
421311A	Pump (2.530"OD)	72-ON	21007
421311B	Pump (2.580"OD)	72-ON	21008
421315	Rear Output Shaft (Replaces Bearing In Rear Output Shaft)	72-ON	21006
Bearings and Bolts			
421940	Bearing, Converter Hub (640, 650)	72-ON	21883
421940A	Bearing, Converter Stator	72-ON	11404
421956A	Bolt, Case To Center Support (Anchor 3")	72-ON	31220
421956B	Bolt, Output Flange	72-ON	11222
421956C	Bolt, Pan (25 per bag)	72-ON	N/A
421940B	Bolt, Torque Converter Hub	72-ON	96-178

MT640

GFX #	Description and application	Years	OEM/REF
Converter Parts			
421940D	Converter / Pump Assembly (Impeller) (643, 653) Ratio TC350	72-ON	21596
421940E	Converter / Pump Assembly (Impeller) (643, 653) Ratio TC360	72-ON	21594
421940F	Converter / Pump Assembly (Impeller) (643, 653) Ratio TC370	72-ON	21598
421941	Converter Cover	72-ON	21294
421941A	Converter Hub, 1st Design (8 Bolt) (640, 650) Bushing Style	72-ON	21206
421941B	Converter Hub, 2nd Design (8 Bolt) (640, 650) Bearing Style (w/ bearing)	72-ON	21204A
421941C	Converter Hub, 2nd Design (8 Bolt) (640, 650) Bearing Style (w/o bearing)	72-ON	21204
421941D	Converter Hub, 3rd Design (8 Bolt) .683" Gear Bushing Style	72-ON	21204C
421941E	Converter Hub, 4th Design (12 Bolt) (644, 647, 654) Bearing Style	72-ON	21204E
421941F	Converter Hub, 4th Design (12 Bolt) (644, 647, 654) Bushing Style	72-ON	21204D
421942	Gasket, Converter Pump Hub (640, 650)	72-ON	13150
421942A	Gasket, Converter Pump Hub (644, 654)	72-ON	13174
421942C	Gasket, Front Pump to Case	72-ON	13162
Filter Kits			
FK21800L	w/ Armstrong® (5"Pan) (Use w/ Auxiliary Filter Only)	72-ON	FK21800L
FK21800W	w/ Armstrong® (Large Hole Grommet)	72-ON	FK21800W
FK21800AW	w/ Armstrong® (Small Hole Grommet)	72-ON	FK21800AW
FK21800	w/ Cork & Neoprene	72-ON	FK21800
Filters			
HD-223	External Spin on Cartridge	72-ON	HD-223
21800	Paper (Large Hole Grommet)	72-ON	21800
21800A	Paper (Small Hole Grommet)	72-ON	21800A
421956	Plug, Deep Pan Heater Hole	72-ON	N/A
421404B	Screen, Center Support	72-ON	21713
421404A	Screen, Governor (Serial # 58071 & Up)	72-ON	11712
421404	Screen, Governor (Up to Serial # 58071)	72-ON	21712
21800L	Stainless Steel Wire Mesh (5" Pan) (Use w/ Auxiliary Filter Only)	72-ON	21800L
Friction Plates			
11104	1st (.099)	72-ON	23042199
20100	Forward, 4th (.097)	72-ON	23042200
20101	Low, 2nd, 3rd (.126)	72-ON	23042201
23046108	MT644,654 Lockup (.185) (50T)	72-ON	23046108
23042210	MT654 Low (.126) (71T)	72-ON	23042210
Steel Plates			
20106	1st (.100)	72-ON	23016606
20104	Forward, 4th (.100)	72-ON	23016610
20105	2nd, 3rd (.100)	72-ON	23016608
23045054	Low Range Phase 2 (.098)	72-ON	23045054

MT640

GFX #	Description and application	Years	OEM/REF
Gasket & O-Rings			
421111K	External Reseal Kit, Front Pump	72-ON	K21900-2
421061	Gasket, Adapter Housing.	72-ON	13171
421061B	Gasket, Governor Cover	72-ON	3914D
421061C	Gasket, Governor Cover (Updated)	72-ON	3914LW
421061I	Gasket, Lube Valve Adapter	72-ON	13166
421170	Gasket, Pan Gasket (Armstrong®)	72-ON	13540W
421090	Gasket, Pan Gasket (Cork)	72-ON	13540X
421061D	Gasket, PTO Cover (Update - Armstrong®)	72-ON	13158W
421061A	Gasket, Rear Cover	72-ON	13171
421061H	O-Ring, Center Support (Serial # 100432 & Up)	72-ON	13172
421061G	O-Ring, Governor Filter & Cooler Fitting	72-ON	13173
421061F	O-Ring, Modulator	72-ON	3410L
421061E	O-Ring, Oil Filter Tube	72-ON	3435PL
Governors			
421381H	Governor (Caterpillar Engine w/ Blower) 2600 RPM Range	72-ON	21410B
421381I	Governor (Caterpillar Engine w/o Blower) 2800 RPM Range	72-ON	21410C
421381	Governor (Code # 461) 2200-2600 RPM Range (643)	72-ON	11410A
421381B	Governor (Code # 462) 2400-2600 RPM Range (653)	72-ON	11410B
421381C	Governor (Code # 463) 2800 RPM Range (653)	72-ON	21410
421381A	Governor (Code # 463) 3000-3400 RPM Range (643)	72-ON	21410
421381D	Governor (Code # 465) 3000 RPM Range (653)	72-ON	21410A
421381F	Governor (Code # 738) 3200-3800 RPM Range (653) (Bronze Gear)	72-ON	21410B
421381G	Governor (Code # 739) 3600-3800 RPM Range (653) (Bronze Gear)	72-ON	21410C
21202	Ground Sleeve (640, 650 Early) Silver Single Spline w/o Step	72-ON	21202
21202A	Ground Sleeve (640, 650 Late) Silver Single Spline w/ Step	72-ON	21202A
21203	Ground Sleeve (644, 654 Early) Silver Dual Spline w/o Step	72-ON	21203
21203A	Ground Sleeve (644, 654 Late) Black Dual Spline w/ Step	72-ON	21203A
421381K	Kit, Governor Gear (except Bronze)	72-ON	K34411A
421956E	Lock Nut, Second Clutch Spring Retainer (Push On)	72-ON	11213
421956D	Lock Nut, Self-lock Hex - Rear Output Shaft	72-ON	21956
421956F	Lock Nut, Third Clutch Spring Retainer (Push On)	72-ON	11213
421942D	Locking Key, Converter Cover (Football Key)	72-ON	21209
421993	Low Planet	72-ON	N/A
421892	Main Shaft (643, 653)	72-ON	21456
421892A	Main Shaft (644, 654)	72-ON	21456B

MT640

GFX #	Description and application	Years	OEM No.
Hard Parts			
421922A	Center Planet	72-ON	N/A
421991	Front Planet	72-ON	RH21565
421955	Housing, 4th Clutch (643, 653)	72-ON	21825
421955A	Housing, 4th Clutch (644, 654)	72-ON	21257
421951	Housing, Forward (w/o Shaft) (643, 653)	72-ON	21172
421651	Hub, Forward Clutch (except 644, 654)	72-ON	21222
421651B	Hub, Fourth Clutch Driving (644, 654)	72-ON	21221B
421651A	Hub, Fourth Clutch Driving (except 644, 654)	72-ON	21221
421958	Race, Converter Stator (643)	72-ON	21226
421994	Rear Planet (640, 643)	72-ON	N/A
421994A	Rear Planet (653)	72-ON	21642
421922K	Repair Kit, Center Planet	72-ON	K21216
421991K	Repair Kit, Front Planet	72-ON	K21215
421993AK	Repair Kit, Low Planet (644, 654)	72-ON	K21211A
421993K	Repair Kit, Low Planet (except 644, 654)	72-ON	K21217
421994K	Repair Kit, Rear Planet	72-ON	K21216
421871	Ring Gear	72-ON	N/A
421871C	Ring Gear (640, 643)	72-ON	21568
421871D	Ring Gear (653)	72-ON	N/A
421871F	Ring Gear Hub (Hardened) (653)	72-ON	21325
421959A	Roller, Converter Stator	72-ON	11211
421862	Sun Gear, Center w/ Bushings Installed	72-ON	21606
421863	Sun Gear, Rear	72-ON	21901
421588	Support, Center (w/ Bushing)	72-ON	21940
Metal Clad Seals			
421134	Extension Housing (3.628" OD)	72-ON	11850
421134A	Extension Housing (4.751"OD)	72-ON	21850
421130	Front Pump (3.335"OD)	72-ON	21200
421130V	Front Pump (3.380"OD) (Viton Shielded)	72-ON	21200B
421130A	Front Pump (3.881"OD) (Updated, Brown)	72-ON	21200A
38511	Selector Shaft	72-ON	38511
Modulators			
421947	Modulator w/ O-Ring (Small Can)	72-ON	11820A
421947A	Modulator w/ O-Ring (Large Can)	72-ON	11820
421947B	Modulator (Electric Type)	72-ON	N/A

MT640

GFX #	Description and application	Years	OEM/REF
Pumps			
421923	Ground Sleeve (640, 650 Early) Silver Single Spline w/o Step	72-ON	21202
421923A	Ground Sleeve (640, 650 Late) Silver Single Spline w/ Step	72-ON	21202A
421923B	Ground Sleeve (644, 654 Early) Silver Dual Spline w/o Step	72-ON	21203
421923C	Ground Sleeve (644, 654 Late) Black Dual Spline w/ Step	72-ON	21203A
421924	Pump Body w/ .683" Gears (Early 640, 643, 650, 653) (29527499 or 23046636)	72-ON	K21636
421924A	Pump Body w/ .683" Gears (Late 640, 643, 650, 653) (29527490 or 23016889)	72-ON	K21636A
421924B	Pump Body w/ .818" Gears (Early 644, 647, 654) (29527509 or 23046638)	72-ON	K21637
421924C	Pump Body w/ 1.000" Gears (Late 644, 647, 654) (29527481 or 23017114)	72-ON	K21637A
421922	Pump Support (Early 640, 643, 650, 653) (29515355 or 23015871)	72-ON	21871
421922B	Pump Support (Early 644, 647, 654) (23015872)	72-ON	21872
421922A	Pump Support (Late 640, 643, 650, 653) (29514491 or 23016751)	72-ON	21751
421922C	Pump Support (Late 644, 647, 654) (23016763)	72-ON	21763
Pump Gears			
421283A	Inner Gear (.683" w/ .060" Oversize OD) (except 644, 654)	72-ON	21201-3
421283	Inner Gear (.683") (except 644, 654)	72-ON	21201-1
421283C	Inner Gear (.818" w/ .060" Oversize OD) (644, 654)	72-ON	21201-8
421283B	Inner Gear (.818") (644, 654)	72-ON	21201-6
421283E	Inner Gear (1.000" w/ .060" Oversize OD) (647)	72-ON	21201-12
421283D	Inner Gear (1.000") (647)	72-ON	21201-10
421284A	Outer Gear (.683" w/ .060" Oversize OD) (except 644, 654)	72-ON	21201-4
421284	Outer Gear (.683") (except 644, 654)	72-ON	21201-2
421284C	Outer Gear (.818" w/ .060" Oversize OD) (644, 654)	72-ON	21201-9
421284B	Outer Gear (.818") (644, 654)	72-ON	21201-7
421284E	Outer Gear (1.000" w/ .060" Oversize OD) (647)	72-ON	21201-13
421284D	Outer Gear (1.000") (647)	72-ON	21201-11
421281	Pump Gears (.683") (except 644, 654)	72-ON	K21201
421282	Pump Gears (.818") (644, 654)	72-ON	K21201C
Sealing Rings			
421171	Ring Kit (Complete 8 Rings)	72-ON	K21901
421161	Ring Kit (Complete 8 Rings) (Vespel)	72-ON	K21901V
421162	Ring Kit (Pump Support, Front Vespel)	72-ON	K21301V
421163	Turbine / Converter (Vespel)	72-ON	21302V

MT640

GFX #	Description and application	Years	OEM No.
Seals			
13175	Seal, Lathe Cut (Front Pump Cover) (644, 654) (Green Stripe)	72-ON	13175
13151	Seal, Lathe Cut (Front Pump Cover) (except 644, 654) (Yellow Stripe)	72-ON	13151
13160	Seal, Lathe Cut (Front Pump) (Green Stripe)	72-ON	13160
13151	Seal, Lathe Cut Lockup Clutch (Backing Plate Yellow Stripe)	72-ON	13151
13177	Seal, Lathe Cut Lockup Clutch (Outer) (644, 654)	72-ON	13177
13159	Seal, Lathe Cut Lockup Clutch (Outer) (except 644, 654)	72-ON	13159
13176	Seal, Lockup Clutch (Inner) (644, 654)	72-ON	13176
13161	Seal, Washer-Front Pump Bolt	72-ON	13161
21300	Sealing Ring, Converter Pump Hub	72-ON	21300
Technical Manuals			
TM-600M	Service Manual (643, 653).	72-ON	TM-600M
TM-644M	Service Manual (644, 654)	72-ON	TM-644M
TM-600P	Parts Catalog (643, 653)	72-ON	TM-600P
TM-644P	Parts Catalog (644, 654)	72-ON	TM-644P
Washers and Bearings			
421970B	Bearing Kit (Converter Hub Bearing not included)	72-ON	K21950
421795	Forward Clutch	72-ON	21799
421974	Front & Center Support	72-ON	21782
421973	Roller Bearing, Front Pump (Ina Brand)	72-ON	21223A
421973A	Roller Bearing, Front Pump (Torrington)	72-ON	21223
421976	Roller Bearing, Output Shaft (640, 643)	72-ON	21219
421922D	Washer (Bronze)	72-ON	21415
421993F	Washer (Bronze) (except 644, 654)	72-ON	11416
421922E	Washer (Steel)	72-ON	21416
421993G	Washer (Steel) (644, 654)	72-ON	21424
421711	Washer, Cover (Coated)	72-ON	21154
21154	Washer, Cover (Coated)	72-ON	21154
421712	Washer, Drain Plug (Coated)	72-ON	11423B
21154	Washer, Flex Plate	72-ON	21154
421991D	Washer, Front Planet (Bronze)	72-ON	11413
421991E	Washer, Front Planet (Steel)	72-ON	11414
421994D	Washer, Rear Planet (Bronze)	72-ON	21415
421994F	Washer, Rear Planet (Steel)	72-ON	21416
421701	Washer, Rear Sun Gear (Plastic)	72-ON	21418
Misc Parts			
TBA	Shift Shaft (640, 650)	72-ON	TBA
421601	Switch, Reverse Signal (Backup Light)	72-ON	11610
11999U	Tube & Dip Stick Assembly, Universal	72-ON	11999U
21225	Tube, Oil Filter (Updates Prior To Serial # 58071)	72-ON	21225

MT640

GFX #	Description and application	Years	OEM/REF
Miscellaneous Components			
421993E	Needle Roller (644, 654)	72-ON	21920
421993D	Needle Roller (except 644, 654)	72-ON	11920
421991A	Needle Roller, Front Planet	72-ON	11919
421994B	Needle Roller, Rear Planet	72-ON	21920
421922C	Needle Rollers	72-ON	21920
421942E	Nut, Converter Cover	72-ON	21139
421942F	Nut, Flex Plate	72-ON	21214
421681	Oil Pan, Deep (Ribbed w/ Heater Hole)	72-ON	N/A
421922B	Pins (Planet Gears)	72-ON	21216
421993C	Pins (Planet Gears) (644, 654)	72-ON	21211A
421993B	Pins (Planet Gears) (except 644, 654)	72-ON	11216
421991C	Pins, Front Carrier Replacement	72-ON	565P
421991B	Pins, Front Planet	72-ON	11215
421994C	Pins, Rear Planet	72-ON	21216
421942G	Piston, Converter Lock-ON (640, 650)	72-ON	21845
PL3	Plug, Cooling Line Ports MT600 (Pkg of 100)	72-ON	PL3
PL5	Plug, Modulator Bore MT600 (Pkg of 100)	72-ON	PL5
421956G	Plug, Oil Pan Drain Plug	72-ON	DP-789
421956H	Plug, Oil Pan Fill Tube MT600 (Pkg of 100)	72-ON	PL4
PL2	Plug, Speedometer Bore MT600 (Pkg of 100)	72-ON	PL2
421942H	Race, Converter Hub Bearing (640, 650) (Bearing Style Hub)	72-ON	21907
421942G	Race, Converter Hub Bearing (640, 650) (Bushing Style Hub)	72-ON	21907A
11403	Spacer, Turbine (.015" Gold) (except 644, 654)	72-ON	11403
21403A	Spacer, Turbine (.030" Silver) (644, 654)	72-ON	21403A
11403A	Spacer, Turbine (.030" Silver) (except 644, 654)	72-ON	11403A
21403B	Spacer, Turbine (.042" Plain) (644, 654)	72-ON	21403B
11403B	Spacer, Turbine (.042" Plain) (except 644, 654)	72-ON	11403B
21403C	Spacer, Turbine (.060" Black) (644, 654)	72-ON	21403C
11403C	Spacer, Turbine (.060" Black) (except 644, 654)	72-ON	11403C
21403D	Spacer, Turbine (.075" Copper) (644, 654)	72-ON	21403D
11403D	Spacer, Turbine (.075" Copper) (except 644, 654)	72-ON	11403D
421851	Spring & Roller Kit, Converter Stator (10 Springs & Rollers)	72-ON	K11250
11210	Spring, Converter Stator	72-ON	11210
21212	Strip Lock, Converter Hub (644, 654)	72-on	21212
11212	Strip Lock, Converter Hub (except 644, 654)	72-ON	11212
21508	Stud, Converter Cover	72-ON	21508
421891A	Turbine Shaft (654)	72-ON	21785B
421891	Turbine Shaft (except 654)	72-ON	21785

HT700

GFX #	Description and application	Years	OEM/REF
Master Overhaul Kits (With Steels)			
K3100	HT740, 750, 754 (w/o Converter Housing Gasket)	72-ON	K3100
Banner Kits (Less Steels)			
K3100-LS	HT740, 750, 754 (w/o Converter Housing Gasket)	72-ON	K3100-LS
Overhaul Kits (W/ Rings & Seals)			
K31900X	HT740, 750, 754 (w/o Converter Housing Gasket)	72-ON	K31900X
Friction & Steel Pack			
422801	Friction pack HT740	72-ON	
422810	Steel Pack HT740	72-ON	
Bushings			
422301	Bushing Kit	72-ON	K31902
422311	Output Shaft	72-ON	34002
422312	Center Support Housing	72-ON	31003
422313	Sun Gear, Center (Front & Rear)	72-ON	31002
422314	Front Planet	72-ON	31001
422315	Sun Gear, Low Clutch	72-ON	31004
Filters & Filter Kits			
422401K	Filter Kit, 6" Pickup Tube	72-ON	FK31800
422402K	Filter Kit, 7" Pickup Tube	72-ON	FK31800A
422401	6" Pickup Tube	72-ON	31800
422402	7" Pickup Tube	72-ON	31800A
422404	Screen, Governor	72-ON	11712
Friction Plates			
23010439	1st, 2nd, 3rd (.148)	72-ON	23010439
29537887	4th, Forward (.100)	72-ON	29537887
Steel Plates			
23415	1st (.104)	72-ON	23415
23416	1st (.120)	72-ON	23416
23411	2nd, 3rd Selective Clutch (.119)	72-ON	23411
23410	2nd, 3rd Selective Clutch (.103)	72-ON	23410
23402	4th, Forward (.103)	72-ON	23402
Electrical Componenets			
422601	Solenoid (White)	72-ON	5A-439
422601A	Solenoid (Black)	72-ON	5A-439A

HT700

GFX #	Description and application	Years	OEM/REF
Gaskets & O-Rings			
422090	Gasket, Pan (except Refuse Service) (Cork)	72-ON	13740X
422170	Gasket, Pan (except Refuse Service) (Armstrong®)	72-ON	13740W
422180	Gasket, Pan (Refuse Service) .	72-ON	13740R/S
422061	Gasket, Rear Cover	72-ON	13185
422121	Seal, Front Pump (Lathe Cut).	72-ON	13184
422121A	Seal, Converter Hub (Lathe Cut)	72-ON	13519
422121B	Seal, Converter Pump (Lathe Cut)	72-ON	13175
422111	Gasket, Front Support (Steel) (1976-Up DRD models)	72-ON	13196
422111A	Gasket, Front Support (Steel) (except 1976-Up DRD models).	72-ON	13196A
422111B	Gasket, Converter Pump Hub	72-ON	13174A
422715	Washer, Drain Plug (Coated)	72-ON	11423B
Governors			
422381	Governor (Code # 461)	72-ON	11410A
422381A	Governor (Code # 462)	72-ON	11410B
422381B	Governor (Code # 463)	72-ON	21410
422381K	Kit, Governor Gear (Exc Bronze)	72-ON	K34411A
Hard Parts			
422981	Stator Spring (Requires 10)	72-ON	31535
422982	Stator Roller (Requires 10)	72-ON	31976
TBA	Drums & Clutch Hubs	72-ON	TBA
422952	Housing, 4th Clutch	72-ON	31556
422651	Hub, Forward	72-ON	31021
422651A	Hub, Direct (Drive)	72-ON	31605
422651B	Hub, 4th Clutch (Housing) (5 Pad)	72-ON	31486
422651C	Hub, 4th Clutch (Housing) (10 Pad)	72-ON	31485A
TBA	Planets & Ring Gears	72-ON	TBA
422871	Ring Gear, Front Planet	72-ON	31327
422681	Pan, Transmission	72-ON	N/A
422956	Bolts, Pan	72-ON	N/A
Metal Clad Seals			
422130	Front Pump	72-ON	31200
422134	Rear Cover	72-ON	21850
422133	Manual Lever	72-ON	38511
Pumps			
422921	Pump Assembly (2 Gear)	72-ON	31206
422921A	Pump Assembly (3 Gear)	72-ON	31206A
422922	Stator Assembly (740 Series)	72-ON	31462
422923	Ground Sleeve (Finished ID w/ Bearing Installed)	72-ON	31202
422923A	Ground Sleeve Bearing	72-ON	31209

HT700

GFX #	Description and application	Years	OEM No.
Pump Components			
422921K	Stator Repair Kit (Includes 2 Plates & 10 Rivets)	72-ON	7-SRK
422959A	Stator Race (Freewheel Rotor)	72-ON	31293
422281	Pump Drive Gear (Large)	72-ON	31301-3
422282	Pump Drive Gear (Large) Oversized Outer Diameter	72-ON	31301-4
422283	Pump Driven Gear (Small) (w/ Bearing)	72-ON	31301-2
422973	Pump Gear Bearing	72-ON	31210
422974	Caged Bearing, Front Planet (Requires 6)	72-ON	31920
422975	Caged Bearing, Center Planet (Requires 8)	72-ON	31921
422976	Caged Bearing, Rear Planet (Requires 6)	72-ON	31922
11216	Pins, Front Planet (Requires 6)	72-ON	11216
31777	Pins, Center Planet (Requires 4)	72-ON	31777
31216	Pins, Rear Planet (Requires 4) (Use in Planet 6835628 - HT740)	72-ON	31216
31216A	Pins, Rear Planet (Requires 4) (Use in Planet 6837501 - HT750)	72-ON	31216A
RF31580	Flange, Front Planet (w/ 6 Pins) .	72-ON	RF31580
31580P	Flange Pins, Front Planet	72-ON	31580P
Sealing Rings			
422161	Ring Kit (Complete 8 Rings)	72-ON	K31901
Seals			
422121C	Seal, Lockup Inner (Lathe Cut)	72-ON	13176
422121D	Seal, Lockup Outer (Lathe Cut)	72-ON	13177
Shafts			
31202	Ground Sleeve (Finished ID w/ Bearing Installed)	72-ON	31202
422894	Main Shaft (HT 740)	72-ON	31684
422894A	Main Shaft (HT 750)	72-ON	31684A
422893	Turbine Shaft	72-ON	31785
Thrust Washers			
422711	Center Support	72-ON	31422
422711A	Center Planet (Steel)	72-ON	31415
422712	Center Planet (Bronze)	72-ON	31416
422713	Rear Planet (Steel))	72-ON	31417
422714	Rear Planet (Bronze)	72-ON	31418
Technical Manuals			
TM-700M	Service Manual (Hydraulic)	72-ON	TM-700M
TM-700P	Parts Catalog (Hydraulic)	72-ON	TM-700P
Miscellaneous Components			
21209	Converter Locking Key	72-ON	21209
31102	Converter Lockup Clutch (Not in kits)	72-ON	31102
31957	Converter Backing Plate (2 Key) (Not in kits)	72-ON	31957
11999U	Dip Stick & Tube	72-ON	11999U
21956	Nut, Output Shaft (Rear) (Self Lock Hex)	72-ON	21956
422883	Piston, Lockup	72-ON	31808
31455	Speedometer Drive Gear	72-ON	31455
422959	Spring & Roller Kit, Converter	72-ON	K31960

HD400

GFX #	Description and application	Years	OEM/REF
Master Overhaul Kits (With Steels)			
2418MOK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (except Gen4)	95-05	K1400R
2527MOK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (Gen4)	06-0N	N/A
Banner Kits (Less Steels)			
2418BNK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (except Gen4)	95-05	K1400R-LS
2418BNK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (Gen4)	06-0N	N/A
Overhaul Kits			
2418	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (w/o Retarder) (except Gen4)	95-05	K14900R
2527	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (w/o Retarder) (Gen4)	06-0N	TBA
Friction & Steel Pack			
424801	Friction pack HD Series	95-0N	TBA
424810	Steel Pack HD Series	95-0N	TBA
Bushings			
424301	Bushing Kit (Includes 2nd Design Pump Gear Bushing)	94-0N	K14902P
424311	Converter Cover	94-0N	N/A
Electrical Components			
424501	Solenoid Group (7 Solenoids)	94-05	31A-436
424601	Solenoid, "G" (Main Body & C6 Interlock)	94-05	5A-436
424601A	Solenoid, C1, C2 (Rotating Body)	94-05	5A-436A
424601B	Solenoid, C3, C4, C5, Lockup (Stationary Body)	94-05	5A-436B
424601C	Solenoid, C6 (Clutch Regulator)	94-05	5A-436E
424551	Switch, Valve Body Pressure	94-05	15A-437
424551A	Sensor, Oil Level (3 Terminal Design)	00-05	TBA
424531	Sensor, ESS (Bell Housing)	94-05	20A-436
424531A	Sensor, ISS (Case)	94-05	TBA
424531C	Sensor, OSS (Extension Housing) (Non Grade Retard)	94-05	20A-436
424511	Wire Harness, w/ Oil Level Sensor (TID1)	94-05	TBA
424511A	Wire Harness, w/ Oil Level Sensor (TID2)	94-05	TBA
424511B	Wire Harness, w/ Oil Level Sensor (TID3)	94-05	TBA
with Gen4			
424601AA	Solenoid, "G" (Main Body & C6 Enable)	06-0N	5A-436
424611	Solenoid, PCS1, PCS2 (Black, Normally Open)	06-0N	N/A
424611A	Solenoid, PCS3, PCS4, TCC, Main Modulation (Brown, Normally Closed)	06-0N	N/A
424611B	Solenoid, PCS6 (C6 Regulation) (Brown, Normally Closed)	06-0N	N/A
424541	Switch, Valve Body PS1 w/ Bracket	06-0N	N/A
424551B	Sensor, Oil Temperature	06-0N	N/A
4224531D	Sensor, ESS (Bell Housing)	06-0N	20A-436
424531E	Sensor, ISS (Case)	06-0N	N/A
424531F	Sensor, OSS (Extension Housing) (Non Grade Retard)	06-0N	20A-436
424511C	Wire Harness, w/ Oil Level Sensor (6 Speed)	06-0N	N/A

HD400

GFX #	Description and application	Years	OEM/REF
Filters & Filter Kits			
424401	4" Cartridge (Includes 2 filters, gaskets & seals)	95-ON	14800
424402	6" Cartridge (Includes 2 filters, gaskets & seals)	95-ON	14800A
Friction Plates			
29511462	C1 (.126)	95-ON	29511462
29505823	C2 (.126)	95-ON	29505823
29529291	C3,C4 (.148)	95-ON	29529291
29527014	C5 (.148) (77T)	95-ON	29527014
29534834	C5 (.148) (76T)	95-ON	29534834
Steel Plates			
29505759	C1 (.098)	95-ON	29505759
29505720	C2 (.098)	95-ON	29505720
29505765	C3,C4 (.098)	95-ON	29505765
29505771	C5 (.098)	95-ON	29505771
29530495	C9 (.131)	95-ON	29530495
Gaskets & O-Rings			
424061	Gasket, Bell Housing	94-ON	N/A
424061A	Gasket, Extension Housing	94-ON	N/A
424061B	Gasket, PTO Cover	94-ON	N/A
424090	Gasket, Valve Body (Pan) (ONper)	94-ON	13350
424090A	Gasket, Valve Body (Pan) (Lower)	94-ON	13351
424091C	Gasket, Filter Cover	94-ON	N/A
Hard Parts			
TBA	PTO Gear Support / Pump Body	94-ON	TBA
TBA	Input Shaft	94-ON	TBA
TBA	Rotating (Input) Hub	94-ON	TBA
TBA	P1 Planet Carrier	94-ON	TBA
TBA	P2 Planet Carrier	94-ON	TBA
TBA	Output Shaft.	94-ON	TBA
424974	Rotating Hub to C1 Hub	94-ON	TBA
424975	C2 Hub (Front & Rear)	94-ON	TBA
424976	P1 Planet (Front)	94-ON	TBA
424976A	P1 Planet (Rear)	94-ON	TBA
424976B	P2 Planet (Rear)	94-ON	TBA
424976C	P2 Sun Gear (Rear) (Close Ratio)	94-ON	TBA
424976D	P2 Sun Gear (Rear) (Wide Ratio)	94-ON	TBA
424951	Housing, C3 (except Gen4)	94-05	TBA
424951A	Housing, C3 (Gen4)	06-ON	TBA
424952	Housing, C4 (except Gen4)	94-05	TBA
424952A	Housing, C4 (Gen4)	06-ON	TBA
424953	Drum, Rotating C1/C2	94-ON	TBA
424651	Hub, Rotating C1/C2 (2nd Design)	94-ON	TBA

HD400

GFX #	Description and application	Years	OEM/REF
Hard Parts			
424651A	Hub, C1 Clutch	94-ON	TBA
424651B	Hub, C2 Clutch	94-ON	TBA
424991A	Planet w/ Gears (Loaded)	94-ON	TBA
424991B	Planet Housing Only	94-ON	TBA
424991C	Planet Gear Set (Contains 6 Gears)	94-ON	TBA
424991D	Pin (Planet Gear)	94-ON	TBA
424991E	Pin Retainer	94-ON	TBA
424991F	Pin Washer	94-ON	TBA
424871	Ring Gear	94-ON	TBA
424992	P2 (Straight Thru Models Only)	94-ON	TBA
424992A	Planet w/ Gears (Close Ratio) (Loaded)	94-ON	TBA
424992B	Planet w/ Gears (Wide Ratio) (Loaded)	94-ON	TBA
424992C	Planet Housing Only (Close Ratio)	94-ON	TBA
424992D	Planet Housing Only (Wide Ratio)	94-ON	TBA
424992E	Planet Gear Set (Contains 4 Gears) (Close Ratio)	94-ON	TBA
424992F	Planet Gear Set (Contains 4 Gears) (Wide Ratio)	94-ON	TBA
424992G	Pin (Planet Gear) (Close Ratio)	94-ON	TBA
424992H	Pin (Planet Gear) (Wide Ratio)	94-ON	TBA
424992I	Pin Retainer	94-ON	TBA
424992J	Pin Washer (Close Ratio)	94-ON	TBA
424992K	Pin Washer (Wide Ratio)	94-ON	TBA
424871A	Ring Gear	94-ON	TBA
424993	P3 (Straight Thru Models Only) (Belleville Washer Design)	94-ON	TBA
424993A	Planet w/ Gears (Close Ratio) (Loaded)	94-ON	TBA
424993B	Planet w/ Gears (Wide Ratio) (Loaded)	94-ON	TBA
424993C	Planet Housing Only (Close Ratio)	94-ON	TBA
424993D	Planet Housing Only (Wide Ratio)	94-ON	TBA
424993E	Planet Gear Set (Contains 4 Gears) (Close Ratio)	94-ON	TBA
424993F	Planet Gear Set (Contains 4 Gears) (Wide Ratio)	94-ON	TBA
424993G	Pin (Planet Gear) (Close Ratio)	94-ON	TBA
424993H	Pin (Planet Gear) (Wide Ratio)	94-ON	TBA
424993I	Pin Retainer (Close Ratio)	94-ON	TBA
424993J	Pin Retainer (Wide Ratio)	94-ON	TBA
424993K	Pin Washer (Close Ratio)	94-ON	TBA
424993I	Pin Washer (Wide Ratio) (Front)	94-ON	TBA
424993L	Pin Washer (Wide Ratio) (Rear)	94-ON	TBA
424871C	Ring Gear (Close Ratio) Used w/ C5 Hardened Frictions	94-ON	TBA
424871D	Ring Gear (Wide Ratio) Used w/ C5 Hardened Frictions	94-ON	TBA
TBA	Sun Gears, Shells & Supports	94-ON	TBA
424861	P1 Sun Gear (w/ Flange)	94-ON	TBA
424862	P2 Sun Gear (Close Ratio)	94-ON	TBA

HD400

GFX #	Description and application	Years	OEM/REF
Sun Gears, Shells & Supports			
424861A	P2 Sun Gear (Wide Ratio)	94-ON	TBA
424863	P3 Sun Gear (Close Ratio) (Sun Gear Only)	94-ON	TBA
424863A	P3 Sun Gear (Wide Ratio) (Includes Main Shaft)	94-ON	14956M
Metal Clad Seals			
424130	PTO Support / Pump (Narrow Single Lip Design)	94-ON	14200P
424130A	PTO Support / Pump (Wide Double Lip Design)	94-ON	N/A
424134	Output (Extension Housing)	94-ON	14850P
Pistons			
424883	C1 Piston (2nd Design)	94-ON	TBA
424883A	C1 Piston Retainer (2nd Design)	94-ON	TBA
424883B	C1 Piston Return Spring	94-ON	TBA
424884	C2 Piston	94-ON	TBA
424884A	C2 Piston Return Spring	94-ON	TBA
424885	C3 Piston (Bonded Rubber) (except Gen4)	94-05	14528M
424885A	C3 Piston (Bonded Rubber) (Gen4)	06-ON	TBA
424886	C4 Piston (Bonded Rubber) (except Gen4)	94-05	14528M
424886A	C4 Piston (Bonded Rubber) (Gen4)	06-ON	TBA
424887	C5 Piston (w/o Grade Retard)	94-ON	TBA
Pump Components			
TBA	Pump Gear (1st Design)	1994	TBA
TBA	Pump Gear (2nd Design)	94-E04	TBA
TBA	Pump Gear (3rd Design)	L04-ON	TBA
424921	Pumps	94-ON	TBA
424924	Pump Body w/ Gears (w/ PTO)	94-ON	TBA
424924A	Pump Body w/ Gears (w/o PTO)	94-ON	TBA
424924B	Pump Cover (w/ PTO) (2nd Design)	94-ON	TBA
424924C	Pump Cover (w/o PTO) (2nd Design)	94-ON	TBA
424923	Ground Sleeve (w/ PTO) (2nd Design)	94-ON	14984P
424923A	Ground Sleeve (w/o PTO) (2nd Design)	94-ON	14984M
424923C	Pump Sleeve (Converter) (w/ PTO)	94-ON	TBA
424281	Pump Gears (Drive/Driven) (3rd Design)	94-ON	TBA
424291	Pump Wear Plate (2nd Design)	94-ON	TBA
Sealing Rings			
424161	Sealing Ring Kit	94-ON	K14901R
Thrust Bearings			
424970B	Thrust Bearing Kit	94-ON	N/A
424973	Pump Support to Rotating Hub	94-ON	N/A
Shafts			
424893	Output Shaft (Straight Thru Models Only)	94-ON	N/A
14984P	Ground Sleeve (w/ PTO) (2nd Design)	94-ON	14984P
14984M	Ground Sleeve (w/o PTO) (2nd Design)	94-ON	14984M
424891	Main Shaft (Close Ratio) (2nd Design) (Shaft Only)	94-ON	14956P
424891A	Main Shaft, (Wide Ratio) (2nd Design) (Includes P3 Sun Gear)	94-ON	14956M
424894	Turbine Shaft (w/ PTO) (2nd Design)	94-ON	N/A
424973	Output Shaft Bearing (Tapered) (P3)	94-ON	N/A

HD400

GFX #	Description and application	Years	OEM/REF
Shafts			
TBA	Output Shaft Bearing Race (Tapered) (P3)	94-ON	TBA
TBA	Output Shaft Nut (Star Washer Design) (Straight Thru Models Only)	94-7/01	TBA
TBA	Output Shaft Nut (Belleville Washer Design) (Straight Thru Models Only)	7/01-ON	TBA
424711	Output Shaft Washer (Star Washer Design) (Straight Thru Models Only)	94-7/01	N/A
424712	Output Shaft Washer (Belleville Design) (Straight Thru Models Only)	7/01-ON	N/A
424956	Output Shaft Bolt ONgrade Package (Converts 2 Bolt to 1 Bolt)	94-ON	N/A
Technical Manuals			
TM-4560M	Service Manual (OEM)	94-ON	TM-4560M
TM-4560P	Parts Manual (OEM)	94-ON	TM-4560P
TM-3060T	Trouble Shooting Manual (HD & MD) (TID2)	94-05	TM-3060T
TM-3061T	Trouble Shooting Manual (HD & MD) (TID3)	94-05	TM-3061T
N/A	Trouble Shooting Manual (HD & MD) (Gen4)	06-ON	N/A
Torque Converter Components			
424956A	Bearing, Turbine to Cover	94-ON	TBA
424977	Bearing, Turbine to Stator	94-ON	TBA
424977A	Bearing Race, Turbine to Stator (w/ Tangs)	94-ON	TBA
424977B	Bearing Race, Stator to End Cap (Wear Plate) (w/ Tangs)	94-ON	TBA
424977C	Bearing, Stator to Impeller	94-ON	TBA
424977D	Bearing Race, Stator to Impeller (Front) (w/ Tangs)	94-ON	TBA
424977E	Bearing Race, Stator to Impeller (Rear) (w/ Lip)	94-ON	TBA
424888	Lockup Apply Piston	94-ON	TBA
424888A	Lockup Backing Plate	94-ON	TBA
424889	Lockup Damper w/ Friction	94-ON	14948M
TBA	O-Ring, Cover	94-ON	TBA
TBA	O-Ring, Cover Plug	94-ON	TBA
424959	Stator Rollers	94-ON	TBA
424959A	Stator Springs	94-ON	TBA
Valve Body Subkits			
4990	Includes Upper & Lower VB Gaskets	94-ON	K14900S-2
424894A	Turbine Shaft (w/o PTO) (2nd Design)	94-ON	N/A
Valve Bodies			
TBA	Separator Plate Stamped # 2917 (Gen4)	06-ON	TBA
TBA	Separator Plate Stamped # 4398 (except Gen4)	94-05	TBA
TBA	Separator Plate Stamped # 0532 (except Gen4)	94-05	TBA
Miscellaneous Components			
TBA	Snap Ring, Input Shaft	94-ON	TBA
TBA	Snap Ring, Rotating Clutch (Large)	94-ON	TBA
TBA	Snap Ring, Rotating Clutch (Small)	94-ON	TBA
TBA	Thrust Pads, C3 Backing / C3 Housing (Peek Material) (Rivet Design)	94-ON	TBA
TBA	Thrust Pads, C3 Backing / C3 Housing (Peek Material) (Press In Design)	04-ON	TBA
TBA	Thrust Pad Rivet, C3 Backing / C3 Housing	94-ON	TBA

MD3000

GFX #	Description and application	Years	OEM/REF
Master Overhaul Kits (With Steels)			
2356MOK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (except Gen4)	95-05	N/A
2532MOK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (Gen4)	06-ON	N/A
Banner Kits (Less steels)			
2356BNK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (except Gen4)	95-05	N/A
2532BNK	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (Gen4)	06-ON	N/A
Overhaul Kits (w/Rings & Seals)			
2356	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (except Gen4)	95-05	N/A
2532	w/ VB Sub Kit, w/ C3-C4 Bonded Pistons (Gen4)	06-ON	N/A
Friction & Steel Pack			
423801	Friction pack MD Series	95-05	N/A
423810	Steel Pack MD Series	95-05	N/A
423801A	Friction pack MD Series (4th Gen)	06-ON	N/A
423810A	Steel Pack MD Series (4th Gen)	06-ON	N/A
Bushings			
423301	Bushing Kit (Includes 2nd Design Pump Gear Bushing)	95-ON	K14902
423940A	Converter Cover	95-ON	N/A
423940B	PTO Gear Support / Pump Body	95-ON	N/A
Cases & Housings			
423950	Case, Main (2nd Design)	95-ON	N/A
Electrical Components (Except Gen 4)			
423531A	Sensor, ESS (Bell Housing)	95-05	20A-436
423531B	Sensor, ISS (Valve Body)	95-05	N/A
423531	Sensor, Oil Level (3 Terminal Design)	00-05	N/A
423531C	Sensor, OSS (Extension Housing) (Non Grade Retard)	95-05	20A-436
423501	Solenoid Group (7 Solenoids)	95-05	31A-436
423601	Solenoid, "G" (Main Body & C6 Interlock)	95-05	5A-436
423601A	Solenoid, C1, C2 (Rotating Body)	95-05	5A-436A
423601B	Solenoid, C3, C4, C5, LockON (Stationary Body)	95-05	5A-436B
423611	Solenoid, C6 (Clutch Regulator)	95-05	5A-436E
423551	Switch, Valve Body Pressure	95-05	15A-437
423631F	Wire Harness, w/ Oil Level Sensor (TID1)	95-05	N/A
423631G	Wire Harness, w/ Oil Level Sensor (TID2)	95-05	N/A
423631H	Wire Harness, w/ Oil Level Sensor (TID3)	95-05	N/A
Electrical Components (With Gen 4)			
423531G	Sensor, ESS (Bell Housing)	06-ON	20A-436
423531H	Sensor, ISS (Valve Body)	06-ON	N/A
423531F	Sensor, Oil Temperature	06-ON	N/A
423531I	Sensor, OSS (Extension Housing) (Non Grade Retard)	06-ON	20A-436
423631I	Solenoid, "G" (Main Body & C6 Enable)	06-ON	5A-436
423611B	Solenoid, PCS1, PCS2 (Black, Normally Open)	06-ON	N/A

MD3000

GFX #	Description and application	Years	OEM/REF
Electrical Components (With Gen 4)			
423521	Solenoid, PCS3, PCS4, TCC, Main Modulation (Brown, Normally Closed)	06-ON	N/A
423611A	Solenoid, PCS6 (C6 Regulation) (Brown, Normally Closed)	06-ON	N/A
423551A	Switch, Valve Body PS1 w/ Bracket.	06-ON	N/A
423511	Wire Harness, w/ Oil Level Sensor (6 Speed)	06-ON	N/A
Friction Plates			
29536334	C1 Clutch (.098)	95-ON	29536334
29536335	C2 Clutch (.098)	95-ON	29536335
29536336	C3, C4 Clutch (.098)	95-ON	29536336
29536337	C5 Clutch (.126)	95-ON	29536337
11106	C7 Clutch (.099)	95-ON	11106
Steel Plates			
23045589	C1 Clutch (.095)	95-ON	23045589
29503141	C2 Clutch (.095)	95-ON	29503141
29501423	C3 Clutch (.098) (Gen4)	95-ON	29501423
29501423	C4 Clutch (.098)	95-ON	29501423
23045573	C5 Clutch (.097)	95-ON	23045573
Pressure Plates			
423831AP	C1 Apply (4mm Thick) (2nd Design)	95-ON	TBA
423831P	C1 Backing (8mm Thick) (2nd Design)	95-ON	TBA
423831BP	C2 Backing	95-ON	TBA
423835P	C3 Apply (w/ Spring Sets) (except Gen4)	95-05	TBA
423835AP	C3 Apply Spring Sets (except Gen4)	95-05	TBA
423833P	C3 Backing (w/ Thrust Pads) (except Gen4)	95-05	TBA
423981	C3 Cushion Spring w/ Retainer (except Gen4)	95-05	TBA
423982K	C4 Apply (w/ Spring Sets) (except Gen4)	95-05	TBA
423983	C4 Apply Spring Sets (except Gen4)	95-05	TBA
423984	C4 Cushion Spring w/ Retainer (except Gen4)	95-05	TBA
Gaskets & O'Rings			
423061	Gasket, Bell Housing	95-ON	N/A
423061A	Gasket, Extension Housing	95-ON	N/A
423404A	Gasket, Filter Cover	95-ON	N/A
423062	Gasket, PTO Cover	95-ON	N/A
423090A	Gasket, Valve Body (Pan) (Lower)	95-ON	13473
423090	Gasket, Valve Body (Pan) (ONper)	95-ON	13472
423631	O-Ring, Filter Cover (Large) (2nd Design)	95-ON	N/A
423630	O-Ring, Filter Cover (Small) (2nd Design)	95-ON	N/A
423632	Seal, Case to Valve Body Face	95-ON	13376
Hard Parts			
DP-790	Drain Plug	95-ON	DP-790
423951	Drum, Rotating C1/C2	95-ON	TBA

MD3000

GFX #	Description and application	Years	OEM No.
Hard Parts			
TBA	Drums & Clutch Hubs	95-ON	TBA
423952	Housing, C3 (except Gen4)	95-05	TBA
423952A	Housing, C3 (Gen4)	06-ON	TBA
423953	Housing, C4 (except Gen4)	95-05	TBA
423953A	Housing, C4 (Gen4)	06-ON	TBA
423651B	Hub, C1 Clutch	95-05	TBA
423651C	Hub, C2 Clutch	95-ON	TBA
423651A	Hub, Rotating C1/C2 (2nd Design)	95-ON	TBA
TBA	Output Shaft Bearing (Tapered) (P3)	95-ON	TBA
TBA	Output Shaft Bearing Race (Tapered) (P3)	95-ON	TBA
423721D	Output Shaft Bolt ONgrade Package (Converts 2 Bolt to 1 Bolt)	95-ON	TBA
423721A	Output Shaft Nut (Belleville Washer Design) (Straight Thru Models Only)	1/05-ON	TBA
423721	Output Shaft Nut (Star Washer Design) (Straight Thru Models Only) ..	95-1/05	TBA
423721C	Output Shaft Washer (Belleville Design) (Straight Thru Models Only) .	1/05-ON	TBA
423721B	Output Shaft Washer (Star Washer Design) (Straight Thru Models Only).	95-1/05	TBA
TBA	P1 Sun Gear (w/ Flange)	95-ON	TBA
TBA	P1 w/Oil Groove (Straight Thru Models Only)	95-ON	TBA
TBA	P2 Sun Gear (Close Ratio)	95-ON	TBA
TBA	P2 Sun Gear (Wide Ratio)	95-ON	TBA
423871A	P2 w/o Ring Groove (Straight Thru Models Only)	95-ON	TBA
TBA	P3 Sun Gear (Close Ratio) (Sun Gear Only)	95-ON	TBA
TBA	P3 Sun Gear (Wide Ratio) (Includes Main Shaft)	95-ON	14956
423993	P3 w/43 Splines, w/o Grade Retard (Tanged Washer Design) (Straight Thru Models Only)	95-ON	TBA
423994	Pin (Planet Gear)	95-ON	TBA
423994C	Pin (Planet Gear) (Close Ratio)	95-ON	TBA
TBA	Pin (Planet Gear) (Close Ratio)	05-ON	TBA
TBA	Pin (Planet Gear) (Close Ratio)	95-ON	TBA
423994D	Pin (Planet Gear) (Wide Ratio)	92-ON	TBA
TBA	Pin (Planet Gear) (Wide Ratio)	95-ON	TBA
TBA	Pin (Planet Gear) (Wide Ratio)	05-ON	TBA
423994E	Pin Retainer	95-ON	TBA
423994A	Pin Retainer	95-ON	TBA
TBA	Pin Retainer (Close Ratio)	95-ON	TBA
TBA	Pin Retainer (Close Ratio)	05-ON	TBA
TBA	Pin Retainer (Wide Ratio)	95-ON	TBA
TBA	Pin Retainer (Wide Ratio)	05-ON	TBA
423994B	Pin Washer	95-ON	TBA
TBA	Pin Washer (Close Ratio)	95-ON	TBA
423994F	Pin Washer (Close Ratio)	95-ON	TBA
TBA	Pin Washer (Close Ratio)	05-ON	TBA
423994G	Pin Washer (Wide Ratio)	95-ON	TBA

MD3000

GFX #	Description and application	Years	OEM/REF
Hard Parts			
TBA	Pin Washer (Wide Ratio)	05-ON	TBA
TBA	Pin Washer (Wide Ratio)	95-ON	TBA
423591A	Planet Gear Set (Contains 4 Gears) (Close Ratio)	95-ON	TBA
TBA	Planet Gear Set (Contains 4 Gears) (Close Ratio)	95-ON	TBA
TBA	Planet Gear Set (Contains 4 Gears) (Close Ratio)	05-ON	TBA
TBA	Planet Gear Set (Contains 4 Gears) (Wide Ratio)	05-ON	TBA
423592	Planet Gear Set (Contains 4 Gears) (Wide Ratio)	95-ON	TBA
TBA	Planet Gear Set (Contains 4 Gears) (Wide Ratio)	95-ON	TBA
423591	Planet Gear Set (Contains 6 Gears)	95-ON	TBA
423992A	Planet Housing Only	95-ON	TBA
423992D	Planet Housing Only (Close Ratio)	95-ON	TBA
TBA	Planet Housing Only (Close Ratio)	95-E05	TBA
TBA	Planet Housing Only (Close Ratio)	05-ON	TBA
423992F	Planet Housing Only (Wide Ratio)	95-ON	TBA
TBA	Planet Housing Only (Wide Ratio)	95-E05	TBA
TBA	Planet Housing Only (Wide Ratio)	05-ON	TBA
423992B	Planet w/ Gears (Close Ratio) (Loaded)	95-ON	TBA
TBA	Planet w/ Gears (Close Ratio) (Loaded)	95-05	TBA
TBA	Planet w/ Gears (Close Ratio) (Loaded)	05-ON	TBA
423992	Planet w/ Gears (Loaded)	95-ON	TBA
423992C	Planet w/ Gears (Wide Ratio) (Loaded)	95-ON	TBA
TBA	Planet w/ Gears (Wide Ratio) (Loaded)	95-05	TBA
TBA	Planet w/ Gears (Wide Ratio) (Loaded)	05-ON	TBA
423862	P1 Sun Gear	95-ON	TBA
423991	P2 Planet Carrier	95-ON	TBA
423651	Rotating (Input) Hub	95-ON	TBA
Pump Components			
423923	Ground Sleeve (w/ PTO) (2nd Design)	95-ON	14984B
423923A	Ground Sleeve (w/o PTO) (2nd Design)	95-ON	14984
423924	Pump Body w/ Gears (w/ PTO)	95-ON	TBA
423924A	Pump Body w/ Gears (w/o PTO)	95-ON	TBA
423922	Pump Cover (w/ PTO) (2nd Design)	95-ON	TBA
423922A	Pump Cover (w/o PTO) (2nd Design)	95-ON	TBA
423281	Pump Gear (1st Design) .	95-ON	TBA
423282	Pump Gear (2nd Design)	95-ON	TBA
423283	Pump Gear (3rd Design)	04-ON	TBA
423284	Pump Gears (Drive/Driven) (3rd Design)	95-ON	TBA
423923B	Pump Sleeve (Converter) (w/ PTO)	95-ON	TBA
423291	Pump Wear Plate (2nd Design)	95-ON	TBA

MD3000

GFX #	Description and application	Years	OEM/REF
Metal Clad Seals			
423630	PTO Support / Pump (Narrow Single Lip Design)	95-ON	14200
423631	PTO Support / Pump (Wide Double Lip Design)	95-ON	TBA
423134	Output (Extension Housing)	95-ON	14850
Pistons			
423883	C1 Piston (2nd Design)	95-ON	TBA
423883A	C1 Piston Retainer (2nd Design)	95-ON	TBA
423883C	C1 Piston Return Spring	95-ON	TBA
423884	C2 Piston	95-ON	TBA
423884A	C2 Piston Return Spring	95-ON	TBA
423885	C3 Piston (Bonded Rubber) (except Gen4)	95-05	14528
423885A	C3 Piston (Bonded Rubber) (Gen4)	06-ON	TBA
423886	C4 Piston (Bonded Rubber) (except Gen4)	95-05	14528
423886A	C4 Piston (Bonded Rubber) (Gen4)	06-ON	TBA
423887	C5 Piston (w/o Grade Retard)	95-ON	TBA
Ring Gears			
423871	Ring Gear	95-ON	TBA
423871B	Ring Gear	95-ON	TBA
Sealing Rings			
423975	C2 Hub (Front & Rear)	95-ON	TBA
423976	P1 Planet (Front & Rear)	95-ON	TBA
423977	P2 Sun Gear (Front) (Close Ratio)	95-ON	TBA
423977A	P2 Sun Gear (Front) (Wide Ratio)	95-ON	TBA
423977B	P2 Sun Gear (Rear) (Close Ratio) (2nd Design)	95-ON	TBA
423977C	P2 Sun Gear (Rear) (Wide Ratio) (2nd Design)	95-ON	TBA
423973	Pump Support to Rotating Hub	95-ON	TBA
423974	Rotating Hub to C1 Hub	95-ON	TBA
423161	Sealing Ring Kit	95-ON	K14901
423970B	Thrust Bearing Kit	95-ON	TBA
Shafts			
423892	Input Shaft	95-ON	TBA
423893	Output Shaft	95-ON	TBA
14984B	Ground Sleeve (w/ PTO) (2nd Design)	95-ON	14984B
14984	Ground Sleeve (w/o PTO) (2nd Design)	95-ON	14984
14956B	Main Shaft (Close Ratio) (2nd Design) (Shaft Only)	95-ON	14956B
14956	Main Shaft (Wide Ratio) (2nd Design) (Includes P3 Sun Gear)	95-ON	14956
TBA	Output Shaft (One Bolt Design, 41 Spline) (Straight Thru Models Only)	05-ON	TBA
TBA	Output Shaft (One Bolt Design, 43 Spline) (Straight Thru Models Only)	95-E05	TBA
Shafts			
TBA	Turbine Shaft (w/ PTO) (2nd Design)	95-ON	TBA
TBA	Turbine Shaft (w/o PTO) (2nd Design)	95-ON	TBA

MD3000

GFX #	Description and application	Years	OEM/REF
Snap Rings			
TBA	Snap Ring, Input Shaft.	95-ON	TBA
TBA	Snap Ring, Rotating Clutch (Large)	95-ON	TBA
TBA	Snap Ring, Rotating Clutch (Small)	95-ON	TBA
Technical Manuals			
TM-3060M	Service Manual (OEM)	95-ON	TM-3060M
TM-3060P	Parts Manual (OEM)	95-ON	TM-3060P
N/A	Trouble Shooting Manual (HD & MD) (Gen4)	06-ON	N/A
TM-3060T	Trouble Shooting Manual (HD & MD) (TID2)	95-05	TM-3060T
TM-3061T	Trouble Shooting Manual (HD & MD) (TID3)	95-05	TM-3061T
Thrust Pads			
423702	Thrust Pads, C3 Backing / C3 Housing (Rivet Design)	95-ON	TBA
423702A	Thrust Pads, C3 Backing / C3 Housing (Press In Design)	04-ON	TBA
423702B	Thrust Pad Rivet, C3 Backing / C3 Housing	95-ON	TBA
Torque Converter Components			
423940F	Bearing Race, Stator to End Cap (Wear Plate) (w/ Tangs)	95-ON	TBA
423940H	Bearing Race, Stator to Impeller	95-ON	TBA
423940E	Bearing Race, Turbine to Stator (w/ Tangs)	95-ON	TBA
423940G	Bearing, Stator to Impeller	95-ON	TBA
423940C	Bearing, Turbine to Cover	95-ON	TBA
423940D	Bearing, Turbine to Stator	95-ON	TBA
423961	LockON Apply Piston	95-ON	14947
423940I	LockON Backing Plate (30 Hole Design)	95-ON	14946
423940J	LockON Damper w/ Friction	95-ON	TBA
423940K	O-Ring, Cover	95-ON	TBA
423940L	O-Ring, Cover Plug	95-ON	TBA
423959A	Stator Rollers	95-ON	TBA
423959B	Stator Springs	95-ON	TBA
Valve Body Components			
423403	4" Cartridge (Includes 2 filters, gaskets & seals)	95-ON	14800
423404	6" Cartridge (Includes 2 filters, gaskets & seals)	95-ON	14800A
TBA	Separator Plate Stamped # 2915 (Gen4)	06-ON	TBA
TBA	Separator Plate Stamped # 2916 (Gen4)	06-ON	TBA
TBA	Separator Plate Stamped # 5231 (except Gen4)	95-05	TBA
TBA	Separator Plate Stamped # 5232 (except Gen4)	95-06	TBA
423401K	Suction Filter Kit w/Housing (Gen4 Design-Retros All)	95-ON	14803
4921	Upper & Lower VB Gaskets	95-ON	K14900-2



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